

Please do not upload this copyright pdf document to any other website. Breach of copyright may result in a criminal conviction.

This Acrobat document was generated by me, Colin Hinson, from a document held by the Henlow Signals Museum, believed to be out of copyright. It is presented here (for free) and this pdf version of the document is my copyright in much the same way as a photograph would be. If you believe the document to be under other copyright, please contact me.

The document should have been downloaded from my website <https://blunham.com/Radar>, or any mirror site named on that site. If you downloaded it from elsewhere, please let me know (particularly if you were charged for it). You can contact me via my Genuki email page: <https://www.genuki.org.uk/big/eng/YKS/various?recipient=colin>

You may not copy the file for onward transmission of the data nor attempt to make monetary gain by the use of these files. If you want someone else to have a copy of the file, point them at the website. (<https://blunham.com/Radar>). Please do not point them at the file itself as it may move or the site may be updated.

It should be noted that most of the pages are identifiable as having been processed by me.

I put a lot of time into producing these files which is why you are met with this page when you open the file.

In order to generate this file, I need to scan the pages, split the double pages and remove any edge marks such as punch holes, clean up the pages, set the relevant pages to be all the same size and alignment. I then run Omnipage (OCR) to generate the searchable text and then generate the pdf file.

Hopefully after all that, I end up with a presentable file. If you find missing pages, pages in the wrong order, anything else wrong with the file or simply want to make a comment, please drop me a line (see above).

It is my hope that you find the file of use to you personally – I know that I would have liked to have found some of these files years ago – they would have saved me a lot of time !

Colin Hinson

In the village of Blunham, Bedfordshire.

THE TELEPRINTER AUTOMATIC TRANSMITTER

MODEL 6S/6
AUTO TRANSMITTER

MODEL 6S/6M
AUTO TRANSMITTER
(ELECTRO-MAGNETIC CLUTCH)

Creed & Company Limited

TELEGRAPH HOUSE
CROYDON, ENGLAND

Telegraphic Address:
CREDO, TELEX, CROYDON

Telex: 28836

Telephone:
MUNICIPAL 2424



1st Edition (Model 6S)	Printed Feb. 1930
2nd Edition (Model 6S)	Printed Sept. 1940
3rd Edition (Model 6S 2).....	Printed Dec. 1946
Reprint of 3rd Edition	Printed April 1948
Addendum to 3rd Edition	
to cover Model 6S/3	Printed May 1948
4th Edition (Models 6S/4, 6S/4-M, 6S/4-N).....	Printed March 1951
Addendum to 4th Edition	
to cover Model 6S/5	Printed March 1954
5th Edition (Model 6S/5)	Printed Jan. 1955
Addendum No. 1 to 5th Edition	
to cover Models 6S 5 & 6S/5-M.....	Printed June 1957
6th Edition (Models 6S 6 & 6S 6-M)	Printed Feb. 1959

Customers are advised to retain the previous editions of this Part List for use when ordering spares of earlier models.

INTRODUCTION

This Part List contains names, part numbers and illustrations of all components in the Teleprinter Automatic Transmitters, Models 6S/6 and 6S/6M, which can be supplied separately as spare parts.

When ordering these parts the following information should be given:

1. Part Name
2. Part Number
3. Model of Machine
as shown on nameplate
4. Machine Serial Number

NOTE: The suffix letters "C.P." after some of the parts in the list are an abbreviation of the words "complete part", which indicate an assembly of two or more smaller parts.

CONTENTS

	<i>Page</i>
INTRODUCTION	2
MODELS 6S/6 and 6S/6M AUTOMATIC TRANSMITTERS	5
MAIN BASE UNIT, 1550/874	7
TRANSMITTER HEAD STAND, 1550/839	11
TRANSMITTER HEAD, S4065	13
CONTACT BLOCK C.P., 1550/625	17
TAPE CONTROL UNIT, S4066	19
MOTOR UNIT, Refs. 510 and 511	24
GOVERNOR UNIT, S1910	25
TOOLS AND ACCESSORIES	26
NUMERICAL INDEX	27

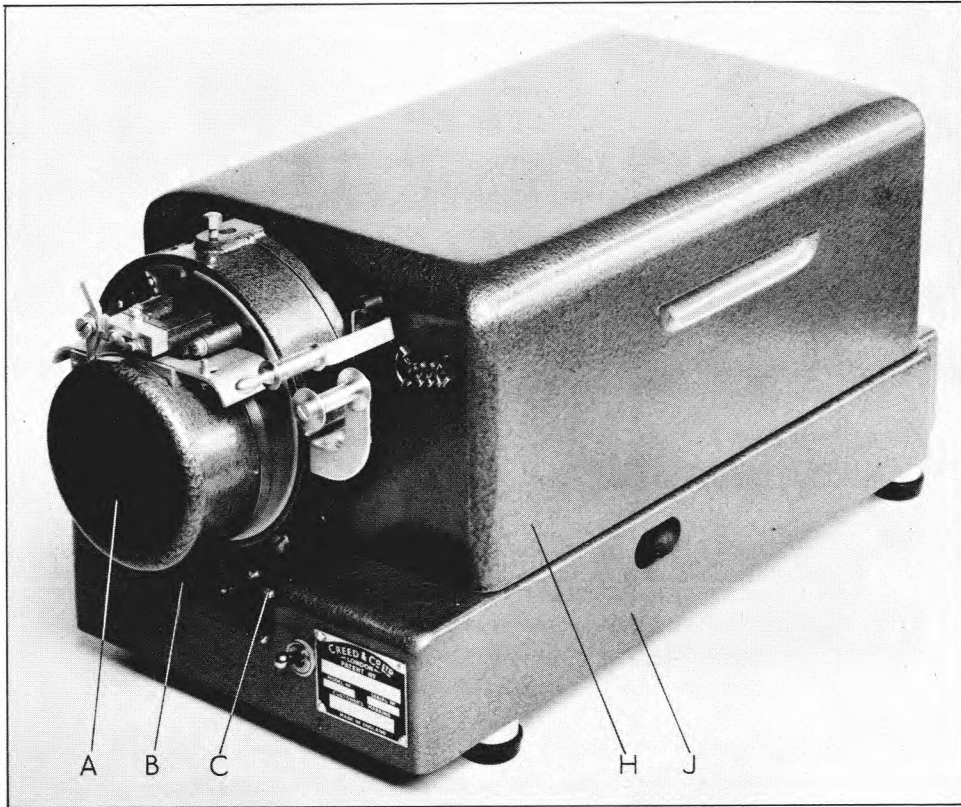
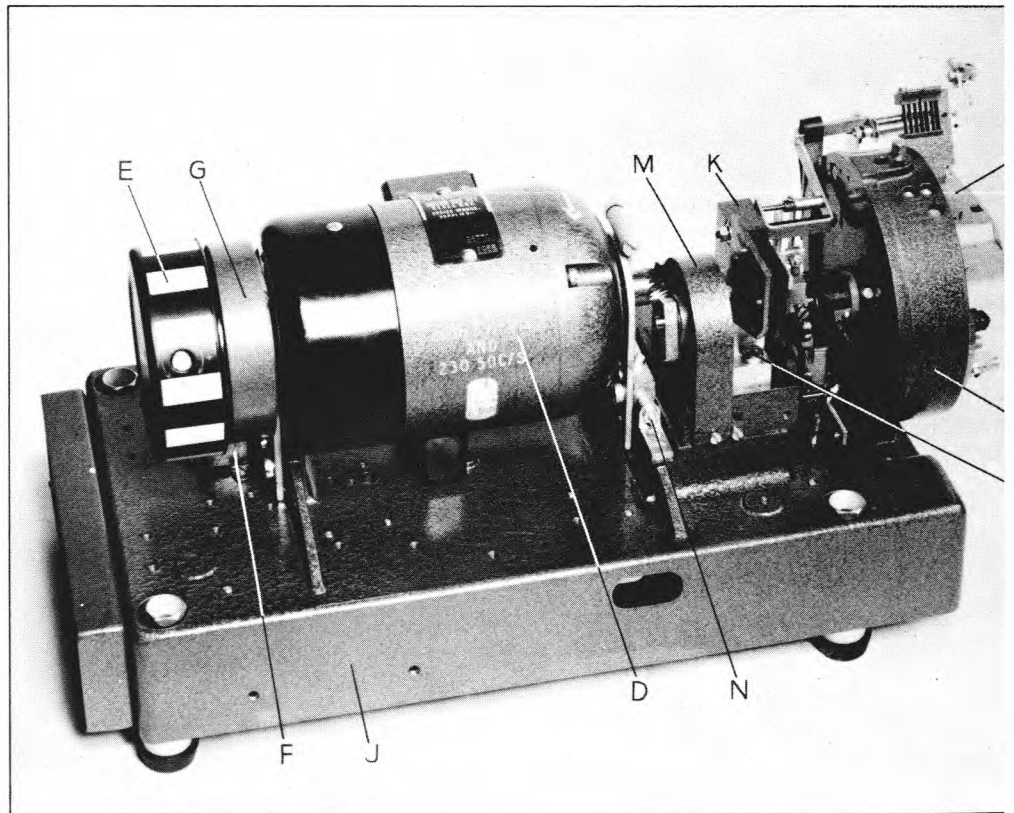


FIG. 1 MODEL 6S/6
AUTO TRANSMIT

FIG. 2 MODEL 6S/6
AUTO TRANSMITTER
(Cover removed)



MODEL 6S/6 AUTOMATIC TRANSMITTER - WITH MANUAL CLUTCH RELEASE
MODEL 6S/6M AUTOMATIC TRANSMITTER - WITH ELECTRO-MAGNET CLUTCH RELEASE

(See Figs. 1 & 2)

<i>Index Letter</i>	<i>Part No.</i>	<i>Part Name</i>	
A	S4065 Gr.1.	TRANSMITTER HEAD C.P. (7½ Unit, 45.52 & 50 Bauds)	} See Page 13.
	S4065 Gr.2. or	TRANSMITTER HEAD C.P. (7 Unit, 50 Bauds)	
	S4065 Gr.3. or	TRANSMITTER HEAD C.P. (7½ Unit, 75 Bauds)	
B	1550/839	TRANSMITTER HEAD STAND C.P.	See Page 11.
C	PS1064-1	Std. OBA Screw	} 2 of each per set for securing item B.
	PW2002	Std. OBA Spring Washer	
	PW1001-1	Std. OBA Washer	
D	REF. 510	MOTOR UNIT (Mains Voltage)	} See Page 24.
	REF. 511 or	MOTOR UNIT (24 Volts. D.C.)	
E	S1910	GOVERNOR UNIT	See Page 25.
F	1841/67	Governor Brush Cover	} 2 of each per set, for securing item F.
	PS2061-1	Std. 6BA Screw	
	PW2037	Std. 6BA Spring Washer	
G	1841/68	Governor Slip Ring Cover	} 4 of each per cover.
	PS1650-1	Std. 4BA Screw (2 per set) for securing item G.	
	1550/838	Base Cover C.P. (not shown)	
	PS1676-1	Std. 4BA Screw (5 per set) for securing Base Cover.	
H	1550/419	Cover C.P. includes:-	} 4 of each per cover.
	2860/42A	Shock Absorber Adaptor	
	2860/13	Rubber Shock Absorber	

FOR MODEL 6S/6 ONLY.

J	1550/874 Gr.2.	MAIN BASE UNIT	See Page 7.
K	S4066 Gr.4.	TAPE CONTROL UNIT (7½ Unit, 50 & 75 Bauds)	} See Page 19.
	S4066 Gr.5. or	TAPE CONTROL UNIT (7 Unit, 50 Bauds)	
	S4066 Gr.6. or	TAPE CONTROL UNIT (7½ Unit, 45.52 Bauds)	

FOR MODEL 6S/6M ONLY.

J	1550/874 Gr.1.	MAIN BASE UNIT	See Page 7.
K	S4066 Gr.1.	TAPE CONTROL UNIT (7½ Unit, 50 & 75 Bauds)	} See Page 19.
	S4066 Gr.2. or	TAPE CONTROL UNIT (7 Unit, 50 Bauds)	
	S4066 Gr.3. or	TAPE CONTROL UNIT (7½ Unit, 45.52 Bauds)	
L	PS1407-1	Std. 2BA Screw (2 per set) for securing item K.	
M	1550/721	Gear Guard	} 3 per set, for securing item M.
	PS2061-1	Std. 6BA Screw	
	PW1013-1	Std. 6BA Washer	
N	PS5032	Abutment Screw	} for positioning Motor Support Plate Fixing Block
	PN1509-1	Std. 4BA Locknut	

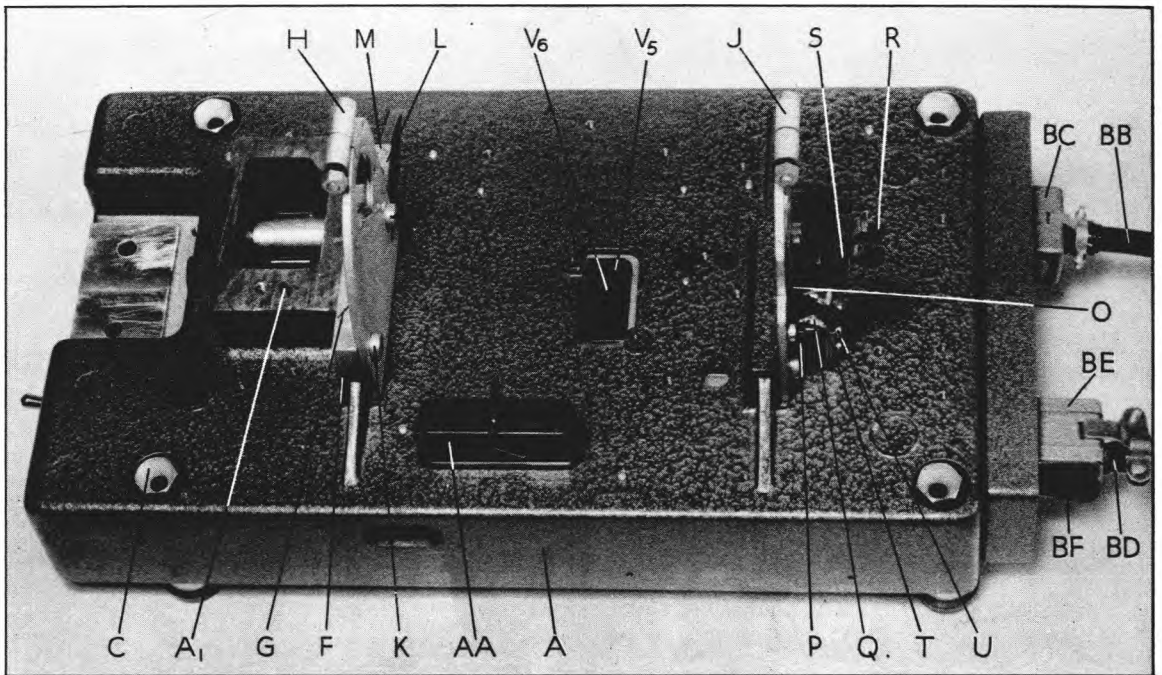


FIG. 3 MAIN BASE 1550/874 (TOP VIEW)

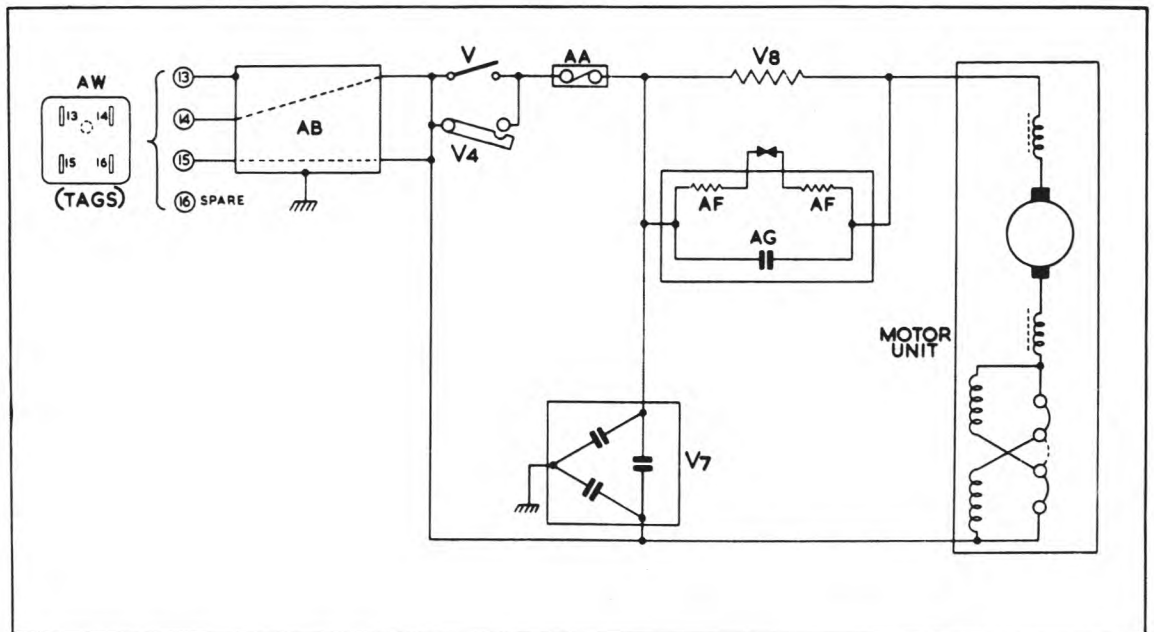


FIG. 4 MOTOR CIRCUIT SCHEMATIC

MAIN BASE UNIT 1550/874 { Gr.1. - For Model 6S/6M
Gr.2. - For Model 6S/6

(See Figs. 3, 4, 5, 6 & 7)

Index Letter *Part No.* *Part Name*

CASTING, ABUTMENTS AND RUBBER FEET.

A	1550/855	Main Base Casting	
A1	PP1128	Parallel Pin (2 per set)	
B	RB1020	Rubber Foot	} 4 of each per set
	PB2069	Spacing Collar	
	PB1007-1	Collar	
C	2860/43	Cover Mounting Socket	
D	PS1374-1	Std. 2BA Screw	} 4 of each per set
	PW1005-1	Std. 2BA Washer	
E	PE1002	Grommet (for Model 6S/6M only)	
F	1800/143	Motor Support Plate Fixing Block	
G	PS1451-1	Std. 2BA Screw (2 per set) for securing item F.	} each includes:-
H	1824/40A	Motor Support Plate C.P. (Motor Pinion End)	
J	1824/39A	Motor Support Plate C.P. (Governor End)	
	PS1451-1	Std. 2BA Screw	
	PW2013	Std. 2BA Spring Washer	
	PW1005-1	Std. 2BA Washer	
K	PS1162-1	Std. 1BA Screw (4 per set) for securing items H & J.	
L	2420/14	Abutment Bracket	
M	PS1696-1	Std. 4BA Screw (2 per set) for securing item L.	
	PS5032	Abutment Screw (See Fig.2 - item N)	
	PN1509-1	Std. 4BA Locknut (for securing abutment screw)	

GOVERNOR CONTACT BLOCK.

	1824/32	Governor Contact Block C.P. comprises:-	
O	1824/31	Holding Block	} 2 of each per set
P	1824/9A	Fixing Plate	
	PS2095-1	Std. 6BA Screw	
	PN1013-1	Std. 6BA Nut	
Q	CT1005	Connection Tag	} 2 of each per set
R	PC2504A	Governor Brush C.P.	
S	PG2021A	Backing Spring	
T	1824/10	Clamping Plate	
	PS2157-1	Std. 6BA Screw (4 per set) for securing items T.	
U	PS2173-1	Std. 6BA Screw (2 per set) for securing item O.	

MOTOR AND GOVERNING CIRCUITS.

	1550/859 Gr.1.	Motor Start Cableform C.P. (Mains Voltage)	} includes:-
	1550/859 Gr.2. or	Motor Start Cableform C.P. (24 Volts D.C.)	
V	BO2663	Toggle Switch	
V1	CF1801	Switch Cableform	
V2	BO2002	Insulating Sleeve (2 per set)	
V3	CF1803	Fuse Cableform	
V4	1550/847	Motor Connection Block C.P. includes:-	} 2 of each per set
V5	1824/29	Contact Spring Fixing Block	
V6	PG7301	Contact Spring	
	PS6907	Special Screw (for securing item V5)	
V7	1550/846	Delta Capacitor C.P. (connected to Red lead on item V4)	
	1550/858 Gr.1.	Resistor C.P. (Mains Voltage)	} includes:-
	1550/858 Gr.2. or	Resistor C.P. (24 Volts D.C.)	
V8	BO2885/3	Resistor (2000 ohms) Mains Voltage	
	BO2885/1 or	Resistor (47 ohms) 24 Volts D.C.	
V9	BO1701	Insulating Bead (43 per set)	
V10	PS1676-1	Std. 4BA Screw (2 per set) for securing item V8.	
	PS2061-1	Std. 6BA Screw (earth for item V7)	
	PS2255-1	Std. 6BA Screw (2 per set) for securing item V4.	
	1824/6	Motor Connection Block Mask	
W	PK2029	Cable Cleat	} 2 of each per set
X	PS2077-1	Std. 4BA Screw	
Y	PK2062	Cable Cleat	
Z	PS1676-1	Std. 4BA Screw	
AA	BO3705	Fuse Holder (See Page 24 for Fuse part number)	
	PS1687-1	Std. 4BA Screw (2 per set) for securing item AA.	
AB	BO4044	Mains Filter Unit	
AB1	PS1676-1	Std. 4BA Screw	} 2 of each per set, for securing item AB.
	PW2026	Std. 4BA Spring Washer	

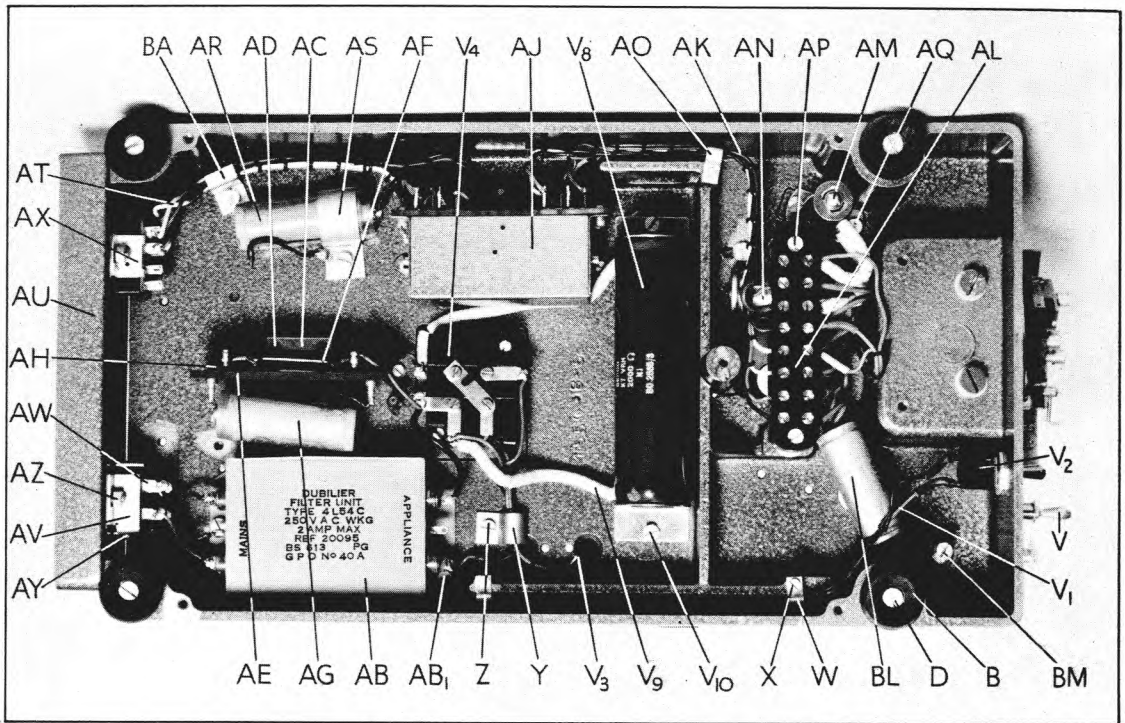


FIG. 5 MAIN BASE 1550/874 (Underside—Base Cover Plate 1550/838 removed)

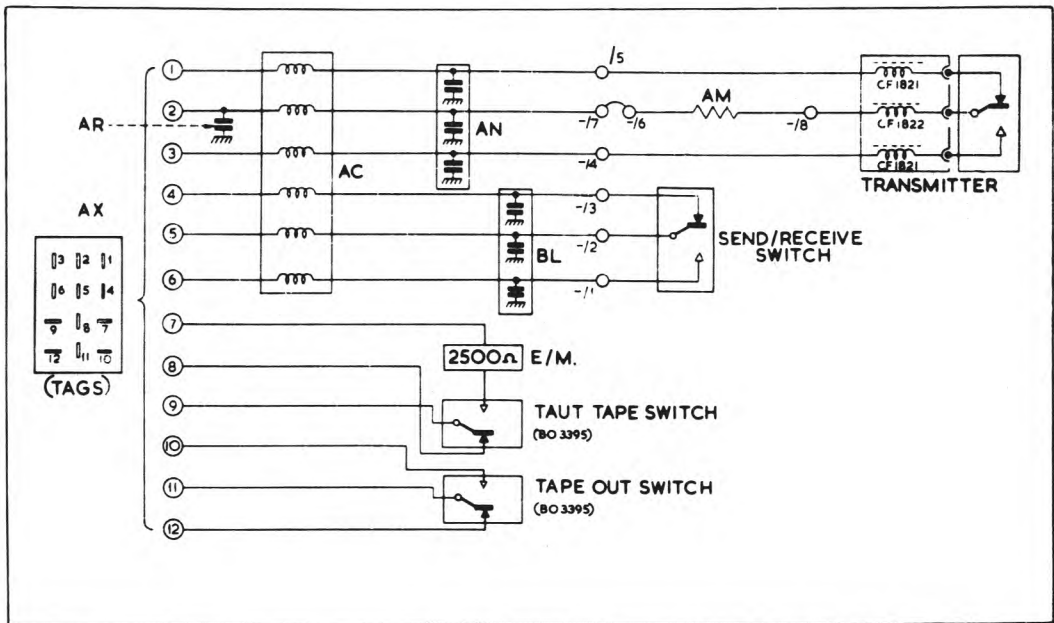


FIG. 6 SIGNAL CIRCUIT SCHEMATIC

MAIN BASE UNIT 1550/874 (CONTD.)

<i>Index Letter</i>	<i>Part No.</i>	<i>Part Name</i>	
AC	1550/843 Gr.1.	Governor Suppressor Unit (<i>Mains Voltage</i>)	} <i>includes:-</i>
	1550/843 Gr.2. or	Governor Suppressor Unit (<i>24 Volts D.C.</i>)	
	1550/837	Bracket	
AD	PS2093-1	Std. 6BA Screw	
	PW1013-1	Std. 6BA Washer	
	PN1013-1	Std. 6BA Nut	
AE	1550/844	Tag Panel C.P.	
AF	BO 2878/3	Resistor (<i>6.8 ohms</i>) for <i>Mains Voltage machines onl.</i>	
AG	BO2659	Capacitor (<i>0.1uF</i>)	
AH	CF1805	Cableform	
	PE1078	Grommet (<i>for item AH</i>) not visible	
	PS2061-1	Std. 6BA Screw (<i>2 per set</i>) for securing item AC	

SIGNALLING CIRCUIT AND POWER CIRCUIT

	1550/877	Signals Cableform C.P. <i>includes:-</i>	
AJ	S2878 Gr.2.	Transmitter Suppressor Unit <i>includes:-</i>	
	2263/6	Inductor (<i>550 uH</i>) 6 per set	
AK	CF1656	Cableform	
AL	CB1098	Terminal Block (<i>8-Way</i>)	
AM	1550/526	Resistor C.P. <i>includes:-</i>	
	BO3997/4	Resistor (<i>220 ohms</i>)	
	1550/484	Capacitor C.P. <i>includes:-</i>	
AN	BO1856A	Capacitor (<i>0.005 + 0.005 + 0.005 uF</i>)	
	PS2077-1	Std. 6BA Screw (<i>2 per set</i>) for securing item AJ.	
	PS1687-1	Std. 4BA Screw (<i>earth for item AN</i>)	
AO	PK2029	Cable Cleat	} <i>for item AK</i>
	PS2077-1	Std. 6BA Screw	
	1550/757	Capacitor Cleat	} <i>for securing item AL</i>
	PW5080	Special Washer	
	PB4087	Spacing Collar	
AP	PS1824-1	Std. 4BA Screw	} <i>2 of each per set</i>
AQ	PS1676-1	Std. 4BA Screw (<i>2 per set</i>) for securing item AM.	
AR	1550/776	Capacitor C.P. (<i>0.1uF</i>)	
AS	1550/778	Capacitor Clip	} <i>for securing item AR.</i>
	PS1676-1	Std. 4BA Screw	
	1550/879 Gr.1.	Signals Cableform C.P. (<i>for Model 6S/6M</i>)	} <i>includes:-</i>
	1550/879 Gr.2. or	Signals Cableform C.P. (<i>for Model 6S/6</i>)	
AT	CF1651	Cableform	
	CF1834	Cableform (<i>for Model 6S/6M only</i>) not shown	
	1550/878	Plug & Guard C.P. <i>comprises:-</i>	
AU	1550/852	Plug & Guard Plate	
AV	1550/851	Plug Bracket (<i>2 per set</i>)	
AW	BO770 1/1	Power Plug (<i>4-way</i>)	
AX	BO339 1/3	Plug (<i>12-way</i>)	
AY	PS5262	Special Screw (<i>2 per set</i>)	
AZ	PS1687-1	Std. 4BA Screw	} <i>4 of each per set</i>
	PW2026	Std. 4BA Spring Washer	
	PN1009-1	Std. 4BA Nut	
	PS1687-1	Std. 4BA Screw	} <i>4 of each per set, for securing item AU to casting</i>
	PW1009-1	Std. 4BA Washer	
BA	1550/715	Cable Cleat	} <i>for item AT</i>
	PS1676-1	Std. 4BA Screw	
	PK 2062	Cable Cleat	} <i>for item CF1834</i>
	PS1676-1	Std. 4BA Screw	

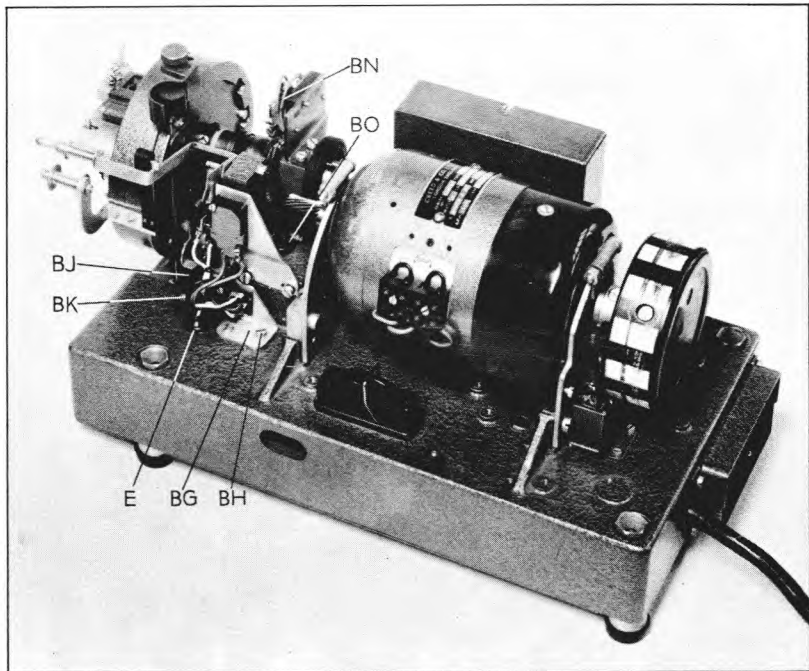


FIG. 7 MODEL 6S/6M

MAIN BASE UNIT 1550/874 (CONTD.)

<i>Index Letter</i>	<i>Part No.</i>	<i>Part Name</i>
SIGNALS	CORD (12-way) Side Entry Plug (for Models 6S/6 & 6S/6M)	
	CD1769	Signals Cord C.P. includes:-
BB	CD1408	Cable (Red Sleeve) Length required to be stated.
BC	BO7605/6	Socket Insert
	BO7605/9	Cover (top entry)
	BO7605/3	Plug Insert
	BO7605/10	Cover (side entry)
	BO7605/4	Panel Mounting Socket.
SIGNALS	CORD (12-way) Top Entry Plug (alternative arrangement for Models 6S/6 & 6S/6M)	
	CD1767	Signals Cord C.P. includes:-
	CD1505	Cable (White & Red Sleeves) Length required to be stated.
	BO7605/6	Socket Insert
	BO7605/9	Cover (top entry)
	BO7605/3	Plug Insert
	BO7605/9	Cover (top entry)
SIGNALS	CORD (9-way) alternative arrangement for Model 6S/6 only.	
	CD1776	Signals Cord C.P. includes:-
	CD1775	Cable (Blue & Red Sleeves) Length required to be stated.
	BO7605/6	Socket Insert
	BO7605/9	Cover (top entry)
	BO2678	Plug (9-way)
	BO2679	Socket (9-way)
POWER CORD		
	CD1772	Power Cord C.P. includes:-
BD	CD1409	Cable (Length required to be stated)
BE	BO7701/2	Socket (4-way)
	1550/853	Cover
BF	3835/384	Clip (2 per set)
	BO2677	Plug (5-amp, 3-pin)
	BO2670	Socket (5-amp, 3-pin)
TAPE OUT DEVICE PARTS		
BG	1550/732	Switch Mounting Bracket
BH	PS1687-1	Std. 4BA Screw
	PW1009-1	Std. 4BA Washer
	1550/733A	Switch Insulator
BJ	BO3395	Micro Switch
	1550/699	Clamping Strap
BK	PS2541-1	Std. 8BA Screw
	PW2050	Std. 8BA Spring Washer
	PW1017-1	Std. 8BA Washer
	CF1837	Cableform (for Model 6S/6 only) not shown
SEND-RECEIVE SWITCH PARTS		
BL	1550/485	Capacitor C.P.
BM	PS1676-1	Std. 4BA Screw (earth for item BL)
BN	CF1824	Cableform
BO	PE1002	Grommet

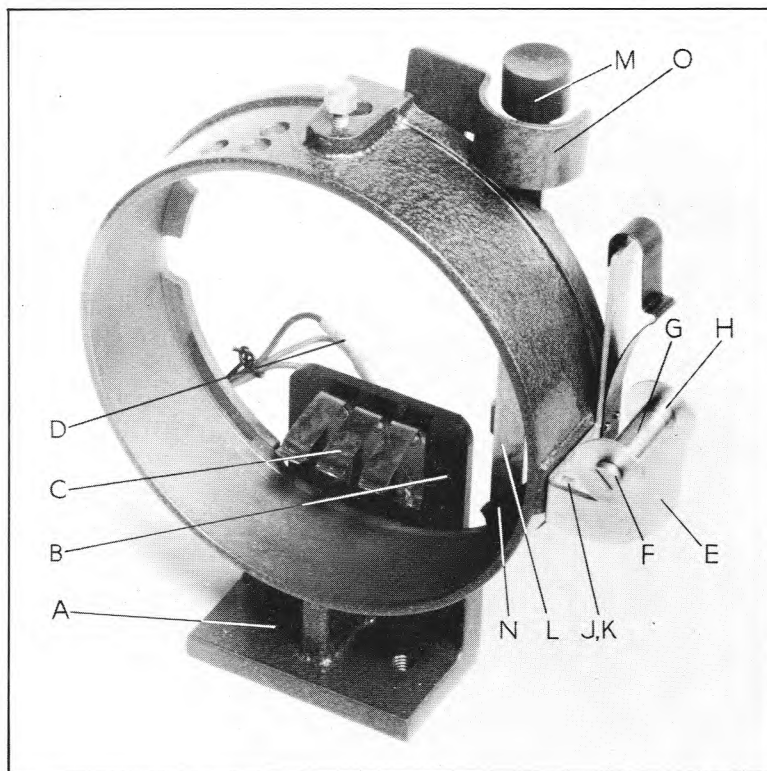


FIG. 8 TRANSMITTER HEAD STAND

TRANSMITTER HEAD STAND C.P. 1550/839

(See Fig. 8)

<i>Index Letter</i>	<i>Part No.</i>	<i>Part Name</i>
A	1550/737A	Casting
B	1550/845	Contact Block C.P. includes:-
C	1550/770	Spring (3 per set)
	CF1821	Transmitter Inductor (2 per set) } each includes:-
	CF1822	Transmitter Inductor
D	BO4045/2	Inductor
	1550/435	Securing Strip (not visible) } for securing item B
	PS1354-1	Std. 2BA Screw (2 per set) }
	1550/864	Latch Spring Bracket C.P. includes:-
E	1550/885	Latch Spring Bracket Sub C.P.
F	1550/504	Roller Pivot Pin
G	RL1202	Roller
H	RL1203	Roller (2 per set)
	PW1013-1	Std. 6BA Washer
	PW2037	Std. 6BA Spring Washer } for securing rollers
	PN1013-1	Std. 6BA Nut
J	PS2061-1	Std. 6BA Screw 2 of each per set, for securing item E
K	PW1013-1	Std. 6BA Washer
	1550/263	Packing Shim (thick) Fitted as required, between stand and
	1550/277	Packing Shim (thin) main base, for aligning driving spindle.

TAPE OUT DEVICE PARTS

L	1550/781	Tape Out Resetting Lever C.P. comprises:-
	1550/731	Resetting Lever Sub C.P.
M	KB1006	Key button
	1550/738	Adjuster (Eccentric) not visible.
	PW1013-1	Std. 6BA Washer
	PW2037	Std. 6BA Spring Washer } for securing adjuster
	PN1013-1	Std. 6BA Nut
N	1550/761	Resetting Lever Retainer
O	1550/827	Resetting Lever Guard
	PS2447-1	Std. 8BA Screw (3 per set) for securing items N & O.

TRANSMITTER HEAD C.P. S4065

Gr 1. - 7½ Unit, 45.52 & 50 Bauds
 Gr.2 - 7 Unit, 50 Bauds
 Gr.3. - 7½ Unit, 75 Bauds

(See Figs. 9, 10, 11 & 12)

Index Letter	Part No.	Part Name
A	1550/743 Gr.1.	Main Frame C.P. comprises machined and finished casting with the following replaceable items:-
	PB4286 (3/8")	Oil Impregnated Bush (Rear bearing for item BR)
A1	PB1466 (1/4")	Oil Impregnated Bush (Front bearing for item BR)
A2	PB4276 (1/4")	Oil Impregnated Bush (2 per set) Bearings for item J
B	1550/797	Cover Guide
C	PS2541-1	Std. 8BA Screw (4 per set) for securing item B
D	1550/207	Cover Retention Stud (2 per set)
E	PG2124	Flat Spring
F	1550/388B	Tape Gate Latch Plate C.P.
G	PS2447-1	Std. 8BA Screw (2 per set) for securing item F
	1550/345C	Front Cover
	1550/739	Rear Cover Plate
	PS1676-1	Std. 4BA Screw (3 per set) for securing Rear Cover.

TRANSMITTER & STRIKER CAM ASSEMBLY (See Figs. 9 & 10)

H	1550/633A Gr.1.	Transmitter & Striker Cam C.P. (7½ Unit, 45.52 & 50 Bauds)	} includes.
	1550/633A Gr.2. or	Transmitter & Striker Cam C.P. (7 Unit, 50 Bauds)	
	1550/633A Gr.3. or	Transmitter & Striker Cam C.P. (7½ Unit, 75 Bauds)	
H1	1550/617A	Striker Transmitter Cam (7½ Unit)	
	1550/655A or	Striker Transmitter Cam (7 Unit)	
H2	1550/616	Striker Cam (7½ Unit, 45.52 & 50 Bauds)	
	1550/656 or	Striker Cam (7 Unit, 50 Bauds)	
	1550/654 or	Striker Cam (7½ Unit, 75 Bauds)	
H3	PS6105	Special Screw	
H4	PS2432-1	Std. 8BA Screw (2 per set)	
J	1559/604	Cam Spindle	
K	1550/688	Lubricator C.P. includes:-	
		Felt (upper)	
K1	1550/686	Felt (lower)	
K2	1550/687		
K3	BO3229	Anderton Clip (for retaining item K)	
L	1550/355A	Cam Spindle Bearing Plate C.P. includes:-	
		Oil Impregnated Bush	
L1	3010/6		
M	PS2061-1	Std. 6BA Screw (2 per set) for securing item L	
	PW5199	Shim (.005") under item L.	

STRIKER CAM FOLLOWER (See Figs. 10 & 11)

N	1550/635	Striker Cam Follower & Striker Arm C.P. comprises:-	
N1	1550/600	Striker Cam Follower C.P.	
N2	1550/586	Insulating Block	
N3	PS2122-1	Std. 6BA Screw	
N4	PW2037	Std. 6BA Spring Washer	
N5	PW1013-1	Std. 6BA Washer	
N6	1550/585	Striker Operating Arm	
	1550/601	Shim (.005") 5 per set max.	
N7	PS2860-1	Std. 10BA Screw	} 2 of each per set, for securing item N6 to item N2
	PW1021-1	Std. 10BA Washer	
	PN1021-1	Std. 10BA Nut	
O	PW5633	Special Washer (under item N)	
P	CS1021	Set Collar & Screw	
Q	PG7374	Tension Spring (45.52 & 50 Bauds Machines)	
	PG7375A or	Tension Spring (75 Bauds Machines)	

CONTACT BLOCK - See Page 17.

R	1550/625	Contact Block C.P.	
R1	PS2173-1	Std. 6BA Screw	} 2 of each per set, for securing item R to casting.
	PW1013-1	Std. 6BA Washer	
	PN1013-1	Std. 6BA Nut	
S	1550/608	Insulation Plate (between item R and casting)	

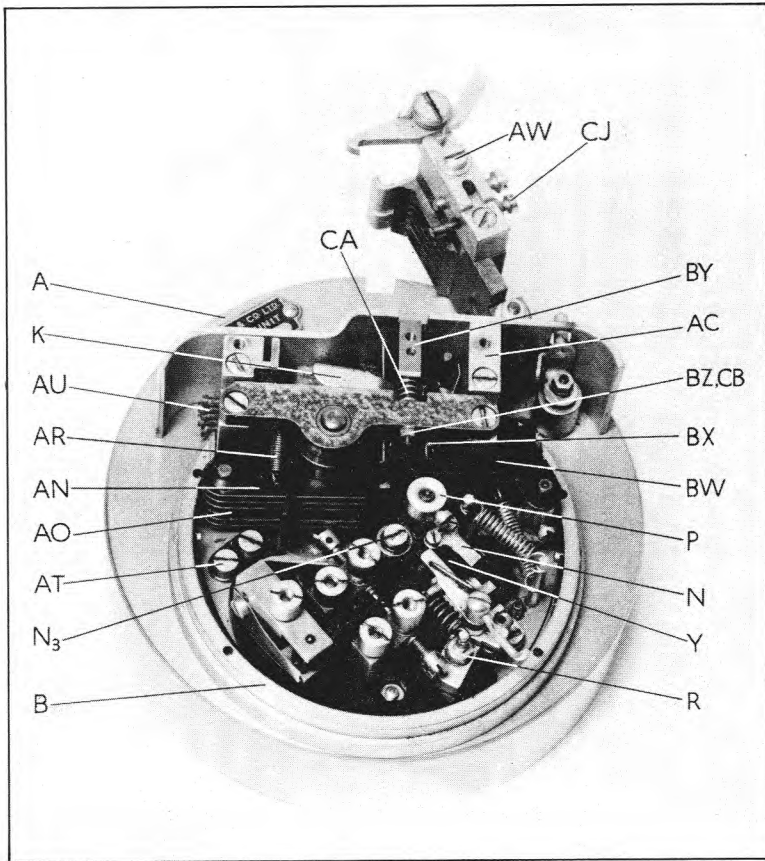
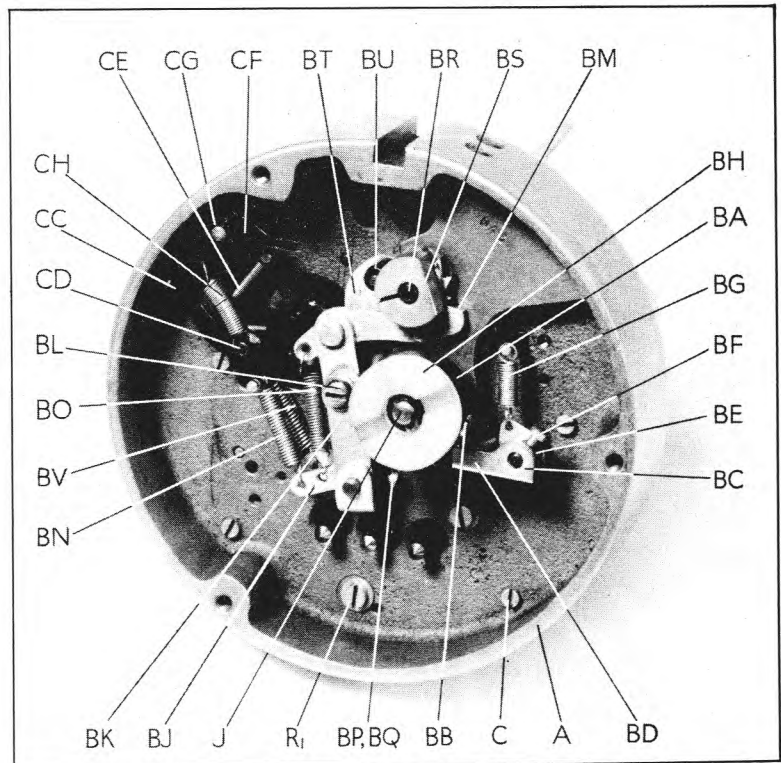


FIG. 11 TRANSMITTER HEAD
MODEL 6S/6M, S4065

FIG. 12 TRANSMITTER HEAD
MODEL 6S/6M (Rear View)



TRANSMITTER HEAD C.P. S4065 (CONTD.)

Index Letter	Part No.	Part Name
<i>OPERATING LEVERS (See Figs. 9 & 10)</i>		
T	1550/662	Common Selector Lever C.P. (45.52 & 50 Bauds) } includes:-
	1550/848	or Common Selector Lever C.P. (75 Bauds) }
T1	1550/613	Common Selector Lever } 45.52 & 50 Bauds
	PE1176	and Insulating Bush (2 per set) }
	1550/690	or Common Selector Lever } 75 Bauds
	PE1198	and Insulating Bush (2 per set) }
T2	PS2494-1	Std. 8BA Screw (2 per set)
T3	1550/584	Striker Dart Guide
T4	PE5111	Insulating Plate
T5	PE5110	Insulating Plate
T6	1550/599	Washer Plate
T7	PW2050	Std. 8BA Spring Washer
T8	PN1017-1	Std. 8BA Nut
U	PB4265	Spacing Collar
V	PS2430-1	Std. 8BA Screw
W	PF1100	Lubricating Washer
X	PG7374	Tension Spring (for item T1) }
	PB1264	Spacing Collar
	PS2430-1	Std. 8BA Screw
	PB4350	Spacing Collar
	PG7397	Tension Spring (for item 1550/690) }
		} for 75 Bauds (not shown)
Y	1550/583	Striker Dart
Z	1550/587	Stop Plate (for item T1)
AA	PS2462-1	Std. 8BA Screw
AB	PW1017-1	Std. 8BA Washer } for securing item Z
<i>PECKER GUIDE PLATE AND SUPPORT (See Figs. 9 & 10)</i>		
AC	1550/498B	Pecker Guide Support Block (R.H.)
AD	PS2272-1	Std. 6BA Screw (for securing item AC)
AE	1550/646B	Pecker Guide Plate
AF	PS2063-1	Std. 6BA Screw (for securing item AE)
AG	1550/676	Tape Guide Spindle
AH	1550/677A	Tape Guide Pin C.P.
AJ	PW1017-1	Std. 8BA Washer
AK	PW2050	Std. 8BA Spring Washer
AL	PN1017-1	Std. 8BA Nut
AM	1550/679	Tape Guide Pin Spring
		} for securing item AH to item AG
<i>PECKERS AND ASSOCIATED PARTS (See Figs. 9, 10 & 11)</i>		
AN	1550/330	Pecker C.P. (5 per set)
AO	1550/316	Pecker Lever C.P.
AP	PB1944	Spacing Collar (between 1st Pecker and casting)
AQ	23956A	Locking Ring
AR	PG7376	Tension Spring (6 per set)
AS	1550/269A	Pecker Lever Guide
AT	PS2061-1	Std. 6BA Screw (2 per set) for securing item AS
AU	1550/632 Gr.2.	Pecker Spring Adjustment C.P. comprises:-
AU1	1550/645A	Pecker Spring Anchor Block
AU2	PP1045	Parallel Pin (Pivot for spring anchors)
AU3	1550/603	Spring Anchor (6 per set)
AU4	PS6106	Special Screw (6 per set)
AV	PS2272-1	Std. 6BA Screw (for securing item AU)
<i>TAPE RETAINING PLATE ASSEMBLY (See Fig. 10)</i>		
AW	1550/760A Gr.2.	Tape Gate Assembly includes:-
AW1	1550/759	Casting
AW2	1550/510A	Pivot Plate C.P.
AW3	PS2141-1	Std. 6BA Screw
AW4	PN1513-1	Std. 6BA Nut
AW5	PS2111-1	Std. 6BA Screw (for securing item AW2 to casting)
AW6	1550/446	Latch Stop Plate
AW7	PW1013-1	Std. 6BA Washer
AW8	PS2093-1	Std. 6BA Screw
AW9	1550/379	Tape Gate Latch
AW10	1550/384	Eccentric Pivot Screw
AW11	PN1013-1	Std. 6BA Nut
AW12	PW1013-1	Std. 6BA Washer
AW13	1550/382	Latch Spring
AW14	1550/386	Tape Guide Plate
AW15	PS2443-1	Std. 8BA Screw (2 per set) for securing item AW14.
AX	PW5227	Shim (.005") 4 per set max., between item AW1 and casting.
AY	PW1013-1	Std. 6BA Washer
AZ	PN1013-1	Std. 6BA Nut
		} for securing item AW

TRANSMITTER HEAD C.P. S4065 (CONTD.)

<i>Index Letter</i>	<i>Part No.</i>	<i>Part Name</i>
<i>COUPLING AND FEED CAM (See Fig. 12)</i>		
BA	1550/595A	Coupling & Feed Cam
BB	PS2075-1	Std. 6BA Screw
BC	1550/597	Feed Cam Lubricator C.P. <i>includes:-</i>
BD	PF1099	Felt
BE	PB4264	Collar
BF	PS2430-1	Std. 8BA Screw
BG	PG7373	Tension Spring (<i>for item BC</i>)
BH	1841/11	Coupling Disc (<i>nylon</i>)
<i>TAPE FEED CAM FOLLOWER AND PAWL (See Fig. 12)</i>		
	1550/636	Tape Feed Cam Follower & Pawl C.P. <i>comprises:-</i>
BJ	1550/589	Tape Feed Pawl Lever C.P.
BK	1550/590	Tape Feed Cam Follower
BL	PS2057-1	Std. 6BA Screw
	PW2037	Std. 6BA Spring Washer
	PW1013-1	Std. 6BA Washer
		<i>for securing item BK</i>
BM	1550/592	Tape Feed Pawl C.P.
	BO3229	Anderton Clip (<i>for retaining item BM</i>)
BN	PG7196A	Pawl Lever Spring
BO	PG7054	Pawl Spring
BP	PB4263	Collar
BQ	PS2430-1	Std. 8BA Screw
<i>TAPE FEED SPINDLE AND RATCHET (See Fig. 12)</i>		
BR	1550/598	Tape Feed Spindle
BS	1550/573	Feed Ratchet Wheel C.P.
	PS2477-1	Std. 8BA Screw (<i>for securing item BS</i>)
<i>TAPE FEED RETENTION LEVER AND ROLLER (See Fig. 12)</i>		
	1550/637	Retention Lever & Roller C.P. <i>comprises:-</i>
BT	1550/594	Retention Lever Sub C.P.
BU	RL1154	Roller
	BO3225	Anderton Clip (<i>for retaining item BU</i>)
BV	PG7226	Tension Spring (<i>for item BT</i>)
<i>TAPE OUT DEVICE PARTS (See Figs. 11 & 12)</i>		
BW	1550/725	Tape Seeker Cam Lever C.P.
BX	PG7208	Tension Spring (<i>for item BW</i>)
	PG7070	Tension Spring (<i>not visible</i>) <i>for Tape Out Seeker, part</i> Tape Seeker Cam Lever C.P.
BY	1550/825	Trip Arm Block
	PS5683	Special Screw (<i>not shown</i>) <i>guide for item BY</i>
BZ	PS5684	Special Pin
CA	PG5147	Compression Spring
	PW1021-1	Std. 10BA Washer
CB	PN1021-1	Std. 10BA Nut
	1550/826	Trip Arm (<i>not visible</i>) <i>behind item BY</i>
	PS2464-1	Std. 8BA Screw (<i>for securing Trip Arm to item BY</i>)
CC	1550/726A	Tape Latch Control Lever
CD	BO3229	Anderton Clip
CE	PG7171	Tension Spring (<i>for item CC</i>)
	PW5639	Special Washer (<i>between item CC and casting</i>)
CF	1550/727	Latch Lever
CG	BO3229	Anderton Clip
CH	PG7100	Tension Spring (<i>for item CF</i>)
	PW5642	Special Washer (<i>between item CF and casting</i>)
CJ	PS2573-1	Std. 8BA Screw
	PN1517-1	Std. 8BA Locknut.

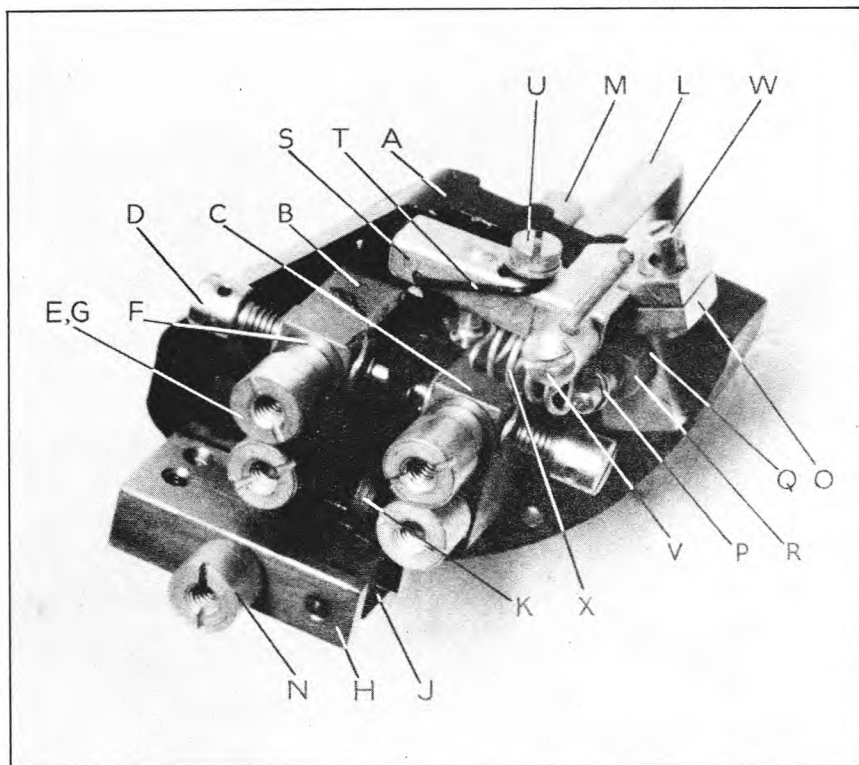


FIG. 13 CONTACT BLOCK C.P.

CONTACT BLOCK C.P. 1550/625

(See Fig. 13)

<i>Index Letter</i>	<i>Part No.</i>	<i>Part No.</i>
A	1550/607	Contact Block Moulding
B	1550/627	Contact Screw Block C.P. (<i>Space</i>)
C	1550/628	Contact Screw Block C.P. (<i>Mark</i>)
	1821/27	Block
D	PC3004A	Contact Screw C.P.
E	PS5705	Special Screw
F	PW5005	Special Washer
G	PN6028	Special Nut
H	1550/626	Transmitter Tongue Pivot Block C.P. includes:-
J	PC2501	Contact Spring C.P.
	PS2430-1	Std. 8BA Screw (<i>for securing item J</i>)
K	2184/28	Transmitter Tongue C.P.
	1550/577	Contact Stud (<i>Space</i>) not visible.
L	1550/631	Contact Stud (<i>Mark</i>)
M	1550/630	Contact Stud (<i>Tongue</i>)
N	PN6028	Special Round Nut (<i>3 per set</i>) for securing contact studs.
O	1550/579	Adjustment Block
P	PS7073	Special Screw
Q	PW2037	Std. 6BA Spring Washer
R	PN1013-1	Std. 6BA Nut
	1550/629	Jockey Roller and Lever C.P. includes:-
S	1550/639	Jockey Roller Lever
	RL1006A	Roller (<i>not visible</i>)
T	1550/581	Roller Pivot
U	PS2443-1	Std. 8BA Screw
	PW1017-1	Std. 8BA Washer
	PN1017-1	Std. 8BA Nut
V	1650/279	Adjustment Stud
W	PS2476-1	Std. 8BA Screw (<i>for securing item V</i>)
X	PG7377	Jockey Roller Lever Spring

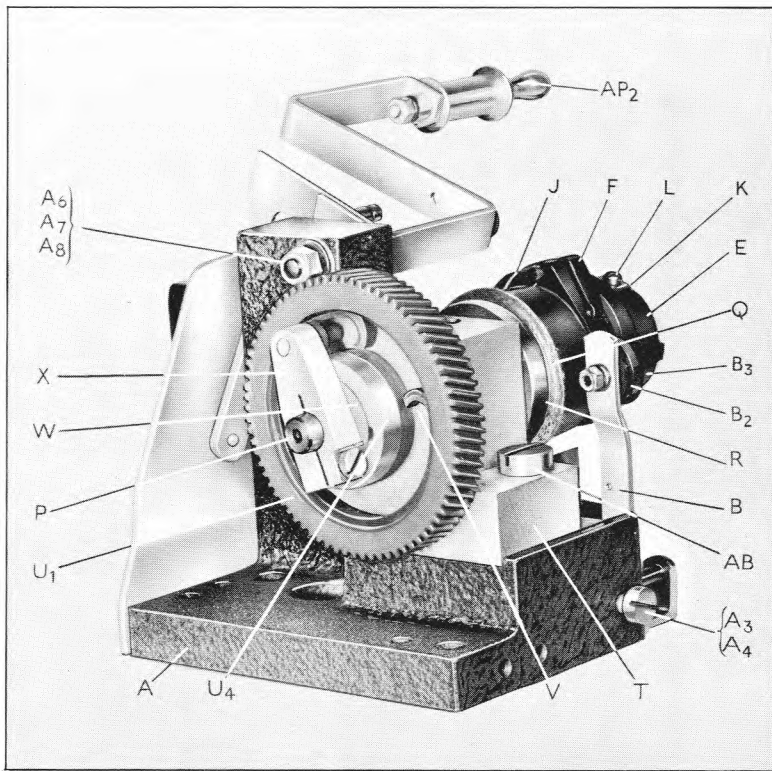
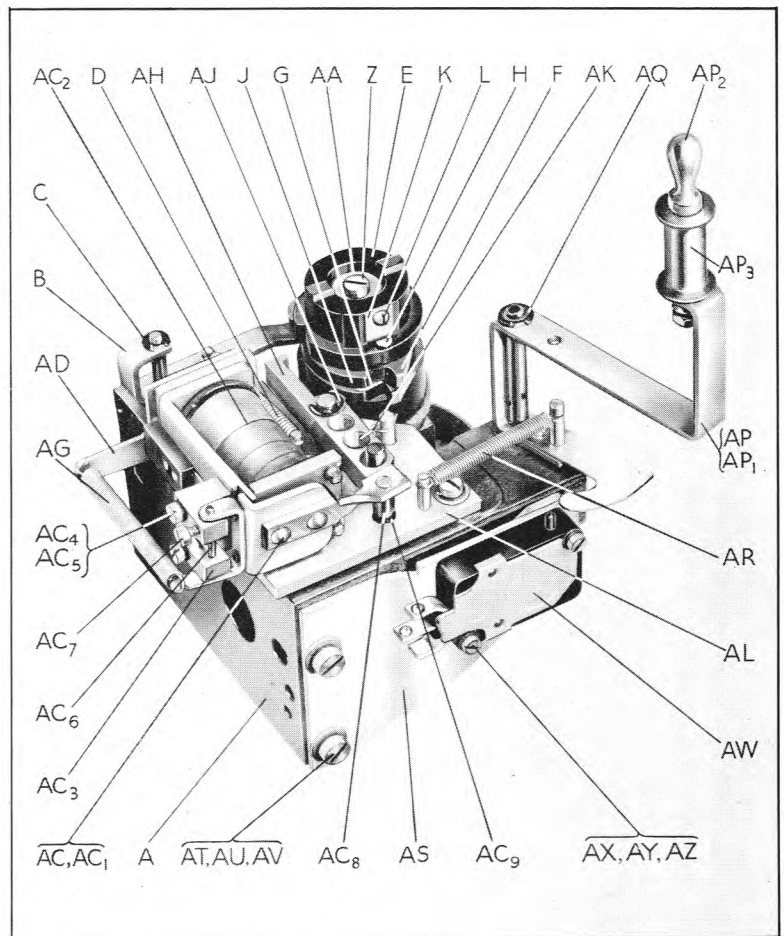


FIG. 14 TAPE CONTROL UNIT
MODEL 6S/6M. S4066

FIG. 15 TAPE CONTROL UNIT
MODEL 6S/6M



TAPE CONTROL UNIT S4066

- Gr.1. - Model 6S/6M, 7½ Unit, 50 & 75 Bauds
- Gr.2. - Model 6S/6M, 7 Unit, 50 Bauds
- Gr.3. - Model 6S/6M, 7½ Unit, 45.52 Bauds
- Gr.4. - Model 6S/6, 7½ Unit, 50 & 75 Bauds
- Gr.5. - Model 6S/6, 7 Unit, 50 Bauds
- Gr.6. - Model 6S/6, 7½ Unit, 45.52 Bauds

(See Figs. 14, 15, 16 & 17)

Index Letter	Part No.	Part Name
A	1550/752	Control Unit Bracket C.P. includes:-
A1	1550/706	Control Unit Casting
A2	1550/709	Eccentric Pivot (for item B)
A3	1550/368	Copper Clamping Pellet
A4	PS1676-1	Std. 4BA Screw
A5	1550/751	Pivot Pin
A6	PW1009-1	Std. 4BA Washer
A7	PW2026	Std. 4BA Spring Washer
A8	PW1009-1	Std. 4BA Nut
		} for securing item A2
		} for securing item A5
CAMSHAFT RATCHET WHEEL AND DETENT		
B	1550/748	Retention Lever C.P. includes:-
B1	1550/747	Retention Lever Sub C.P.
B2	PW5645	Thrust Washer
B3	RL1156	Roller
B4	1550/708	Shouldered Screw
B5	PW2050	Std. 8BA Spring Washer
B6	PN1017-1	Std. 8BA Nut
C	BO3229	Anderton Clip (for securing item B)
D	PG7457	Tension Spring (for item B)
	1550/764 Gr.2.	Driving Wheel & Clutch C.P. (7½ Unit, 50 & 75 Bauds)
	1550/764 Gr.3. or	Driving Wheel & Clutch C.P. (7 Unit, 50 Bauds)
	1550/764 Gr.4. or	Driving Wheel & Clutch C.P. (7½ Unit, 45.52 Bauds)
E	1550/720	Clutch Sleeve C.P. includes:-
	1550/705	Clutch Sleeve Sub C.P. includes:-
	1550/704	Clutch Sleeve
	PB4202	Oil Impregnated Bush.
F	3750/232	Pawls (1 pair)
G	1160/693B	Pawl Distance Piece (2 per set) for use between pawls.
H	1550/701	Shouldered Pin (pivot for pawls)
J	PG3027B	Pawl Spring C.P.
K	1550/702	Keep Plate
L	PS2441-1	Std. 8BA Screw } for retaining item J
M	PW5493	Special Washer
N	3672/189	Shim (.005") 3 per set max.
O	3750/235	Ratchet C.P.
P	1550/703	Ratchet Shaft
Q	1550/772	Lubricating Washer
R	1550/762	Clutch Sleeve Bearing
S	PS2526-1	Std. 8BA Screw (3 per set) for securing item R
T	1550/719	Bearing Block C.P. comprises:-
T1	1550/763	Oil Impregnated Bush
T2	PB2024	Oil Impregnated Bush
T3	1550/707	Bearing Block
U	1550/744 Gr.2.	Gear C.P. (7½ Unit, 50 & 75 Bauds)
	1550/793 or	Gear C.P. (7 Unit, 50 Bauds)
	1550/744 Gr.3. or	Gear C.P. (7½ Unit, 45.52 Bauds)
U1	GR2212	Gear (75 Teeth) for 7½ Unit, 50 & 75 Bauds machines
	GR2206 or	Gear (70 Teeth) for 7 Unit, 50 Bauds machines
	GR2213 or	Gear (60 Teeth) for 7½ Unit, 45.52 Bauds machines
U2	1550/794	Disc
U3	PS2111-1	Std. 6BA Screw (3 per set)
U4	720/132	Gear Boss
V	1550/766	Clutch Band
W	PW5600	Shim (.005") 2 per set
X	1550/771	Driving Arm C.P.
Y	PS2093-1	Std. 6BA Screw (for retaining item X on shaft)
Z	PS2061-1	Std. 6BA Screw
AA	PW5060	Special Washer
AB	PS1200-1	Std. 1BA Screw (for securing Driving Wheel & Clutch C.P.)

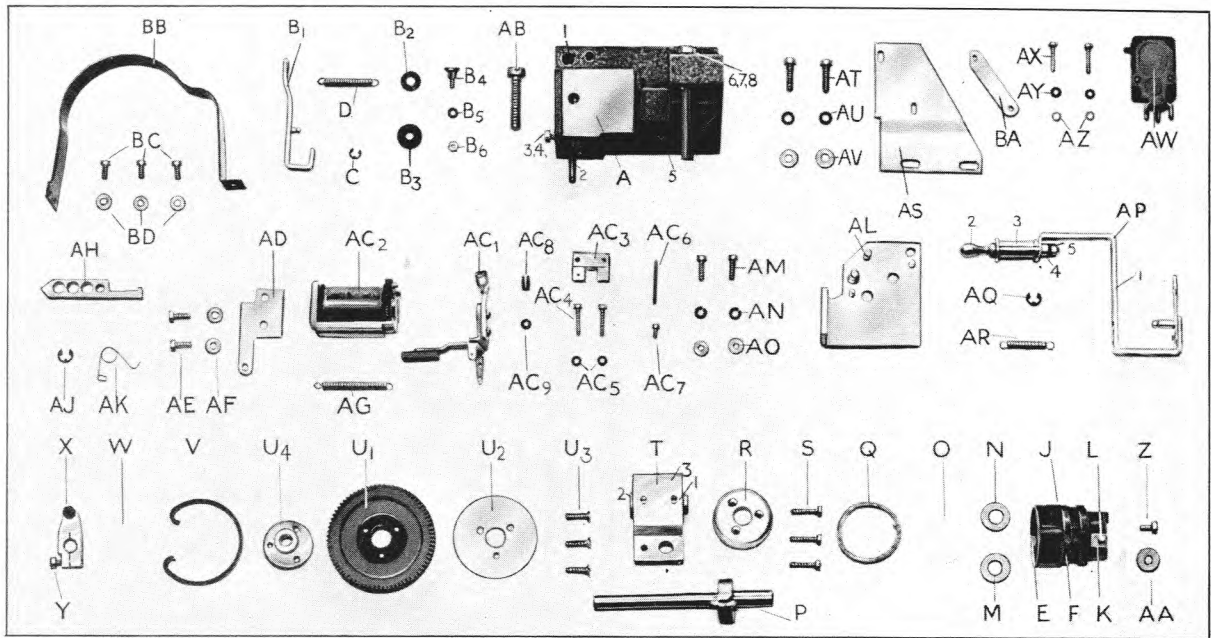


FIG. 16 TAPE CONTROL UNIT S4066 (Components)

TAPE CONTROL UNIT S4066 (CONTD.)

*Index
Letter*

Part No.

Part Name

ELECTRO-MAGNET DETENT RELEASE (For Model 6S/6M only)

AC	1550/756	Miniature Relay C.P. includes:-
AC1	1550/821	Pivoted Armature
AC2	1550/822	Magnet Coil (2500-ohm)
AC3	1550/700	Bearing Block
AC4	PS2526-1	Std. 8BA Screw
AC5	PW2050	Std. 8BA Spring Washer
AC6	PP1042	Pivot Pin
AC7	PS2445-1	Std. 8BA Screw (for clamping pivot pin)
AC8	RL1071	Roller
AC9	23955A	Locking Ring
AD	1550/718	Spring Anchor
AE	PS2077-1	Std. 6BA Screw
AF	PW1013-1	Std. 6BA Washer
AG	PG7300	Tension Spring (for item AC1)

MOUNTING PLATE AND DETENT LEVER (For Models 6S/6 and 6S/6M)

AH	1550/773	Detent Lever
AJ	BO3230	Anderton Clip
AK	PG3110	Torsion Spring (for Model 6S/6M only)
AL	1550/750A	Mounting Plate C.P.
AM	PS2093-1	Std. 6BA Screw
AN	PW2037	Std. 6BA Spring Washer
AO	PW1013-1	Std. 6BA Washer
AO1	PS5142	Special Securing Screw (anchor for item AR, replacing pin illustrated in Fig. 15)
	PW2037	Std. Spring Washer
	PW1013-1	Std. 6BA Washer

TAPE CONTROL UNIT S4066 (CONTD.)

<i>Index Letter</i>	<i>Part No.</i>	<i>Part Name</i>
<i>TAUT TAPE CONTROL LEVER AND SWITCH (For Model 6S/6M)</i>		
AP	1550/800	Tape Control Lever C.P. <i>includes:-</i>
AP1	1550/665	Tape Arm C.P.
AP2	1550/801	Knob
AP3	1550/501	Roller (<i>short</i>)
	1550/502	Roller (<i>long</i>)
		} <i>replacing single roller illustrated.</i>
AP4	PW2038	Std. 6BA Spring Washer
AP5	PN1013-1	Std. 6BA Nut
AQ	BO3230	Anderton Clip
AR	PG7100	Tension Spring
AS	1550/716	Switch Mounting Plate
AT	PS1717-1	Std. 4BA Screw
AU	PW2036	Std. 4BA Spring Washer
AV	PW1009-1	Std. 4BA Nut
AW	BO3395	Micro Switch
AX	PS2526-1	Std. 8BA Screw
AY	PW2050	Std. 8BA Spring Washer
AZ	PW1017-1	Std. 8BA Washer
		} <i>2 of each per set, for securing item AS</i>
BA	1550/699	Switch Clamping Strap
BB	1550/721	Gear Guard
BC	PS2061-1	Std. 6BA Screw
BD	PW1013-1	Std. 6BA Washer
		} <i>3 of each per set, for securing item BB.</i>

TAUT TAPE CONTROL ARM AND DETENT LEVER (For Model 6S/6) See Fig. 17.

	1550/865	Taut Tape Arm C.P. <i>comprises:-</i>
BE	1550/541	Tape Control Lever C.P.
BF	1550/801	Knob
BG	1550/501	Roller (<i>short</i>)
BH	1550/502	Roller (<i>long</i>)
BJ	PW2038	Std. 6BA Spring Washer
BK	PN1013-1	Std. 6BA Nut
BL	1550/98	Pivot Bar (<i>for item BM</i>)
	1550/863	Detent Operating Arm C.P. <i>includes:-</i>
BM	1550/860	Detent Operating Arm
BN	1550/862	Eccentric Pivot (<i>for item BR</i>)
BO	PW1013-1	Std. 6BA Washer
BP	PW2037	Std. 6BA Spring Washer
BQ	PN1013-1	Std. 6BA Nut
		} <i>for securing item BN</i>
BR	RL1071	Roller
	23955A	Locking Ring (<i>for securing item BR</i>)
BS	CS1010	Set Collar and Screw
BT	PS5143	Spring Anchor Screw
BU	PG7433	Tension Spring
	BO3230	Anderton Clip (<i>for securing item BE</i>)

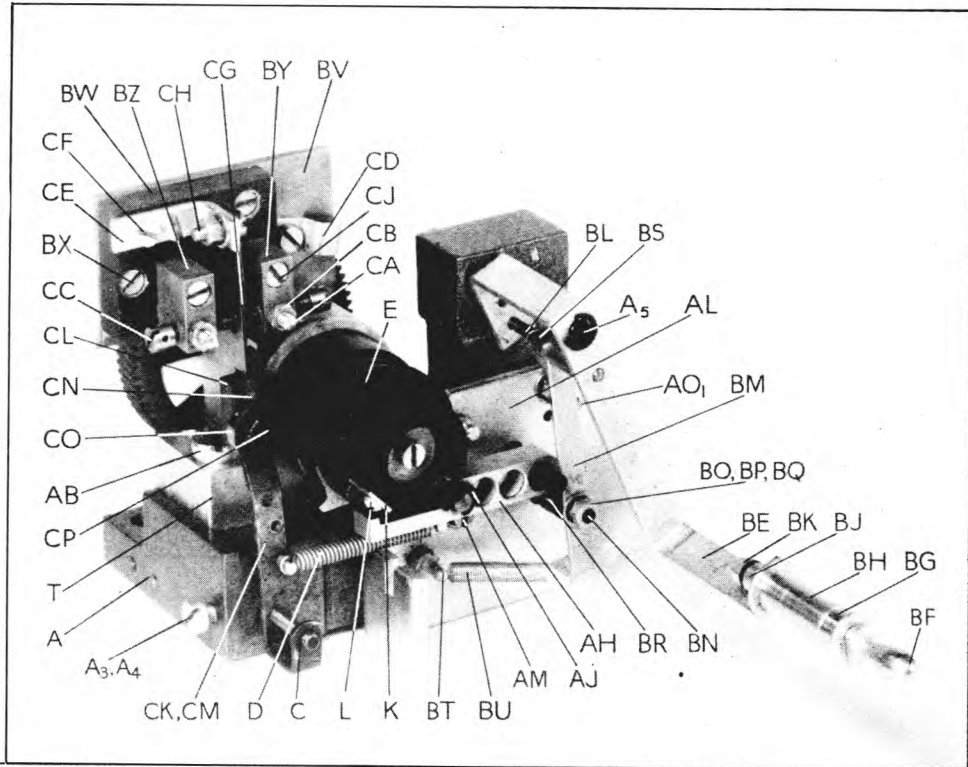


FIG. 17 TAPE CONTROL UNIT, MODEL 6S/6, S4066

TAPE CONTROL UNIT S4066 (CONTD.)

<i>Index Letter</i>	<i>Part No.</i>	<i>Part Name</i>
<i>SEND-RECEIVE SWITCH AND PHASING CONTACTS (See Fig. 17)</i>		
BV	1550/870	Switch Mounting Plate
	PS1694-1	Std. 4BA Screw
	PW2026	Std. 4BA Spring Washer
	PW1009-1	Std. 4BA Washer
	1550/871	Contact Block Insulator (<i>between items BV and BW</i>)
BW	1550/869	Switch Mounting Block
BX	PS2093-1	Std. 6BA Screw (<i>2 per set</i>)
BY	2254/216	Contact Block C.P. (<i>Receive</i>)
BZ	2254/217	Contact Block C.P. (<i>Send</i>)
	1821/27	Contact Block
CA	PS5705	Special Screw
	PW5005-1	Special Washer (<i>not visible</i>)
CB	PN1013-1	Std. 8BA Nut
CC	PC3014	Special Screw C.P.
	CF1824	Cableform (<i>See Fig. 7 - item BN</i>)
CD	PK2029	Cable Cleat
	PS2042-1	Std. 6BA Screw
	PE1002	Grommet (<i>See Fig. 7 - item BO</i>)
CE	2184/69	Mounting Plate
CF	PS2061-1	Std. 6BA Screw (<i>2 per set</i>)
CG	PC2003	Send/Receive Tongue C.P.
	PG2132	Backing Spring (<i>short</i>)
	PG2131	Backing Spring (<i>long</i>)
CH	PS2061-1	Std. 6BA Screw
	PW2037	Std. 6BA Spring Washer
	PN1013-1	Std. 6BA Nut
CJ	PS2125-1	Std. 6BA Screw (<i>2 per set</i>) for securing items BY and BZ
CK	1550/883	Retention Lever C.P. comprises:-
CL	1550/872	Contact Operating Lever
CM	1550/747	Retention Lever Sub C.P.
CN	PS2511-1	Std. 8BA Screw
	PW2049	Std. 8BA Spring Washer
	PN1017-1	Std. 8BA Nut
	PW5645	Thrust Washer (<i>between items CM and CO</i>)
CO	RL1156	Roller
CP	PS5691	Shouldered Screw
	PW2049	Std. 8BA Spring Washer
	PN1017-1	Std. 8BA Nut

} 2 of each per set, for securing item BV

} each includes:-

} for CF1824

} for securing tongue and springs

} Used in place of item B, when Send/Receive Switch is fitted.

} for securing item CP.

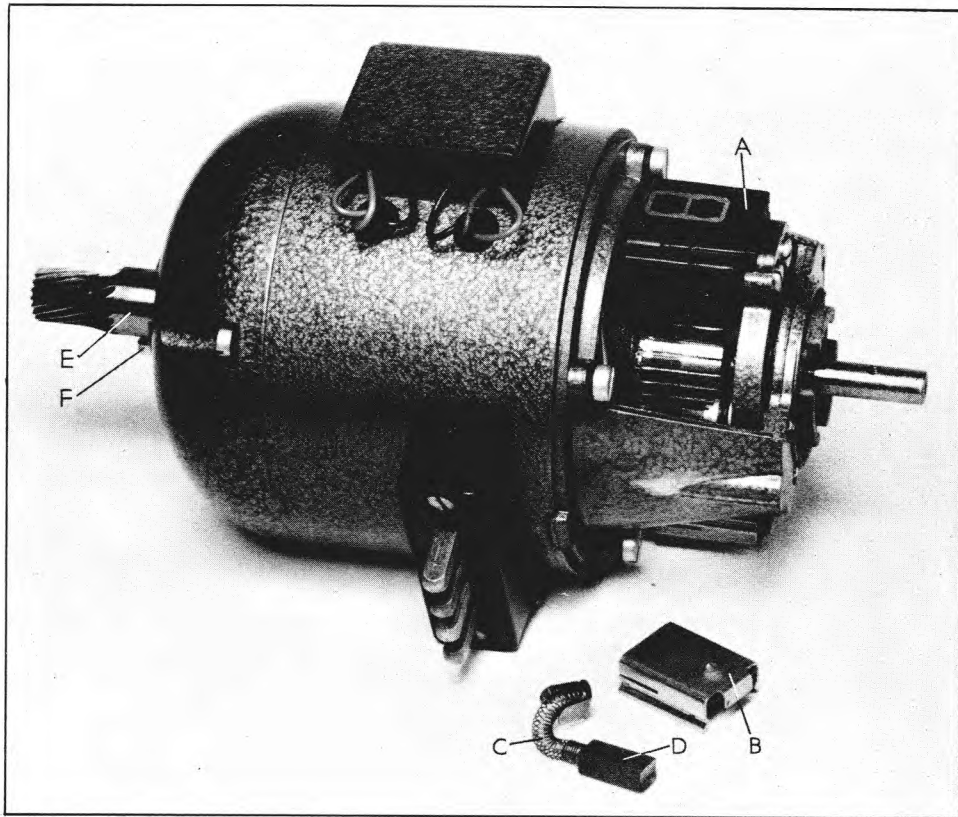


FIG. 18 MOTOR UNIT

MOTOR UNIT REF. 510 { Gr.1. - 200/250 Volts, D.C. and 50 c/s, and
160 Volts D.C.
Gr.2. - 100/125, D.C. and 50 c/s.
Gr.3. - 100/125, D.C. and 60 c/s.
Gr.4. - 100/125, D.C. and 40 c/s.

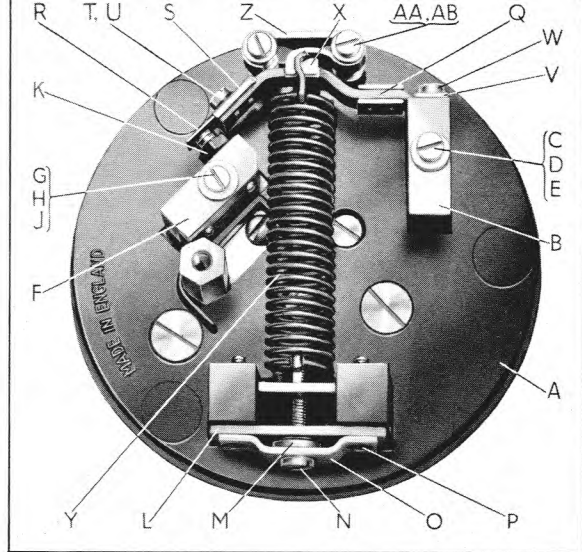
REF. 511. — 24 Volts D.C.

(See Fig. 18)

Index Letter	Part No.	Part Name
	2929/46 Gr.8.	Motor Sub Assembly (100/125 Volts)
	2929/46 Gr.9. or	Motor Sub Assembly (200/250 Volts)
	2929/46 Gr.10. or	Motor Sub Assembly (24 Volts D.C.)
A	2929/100	Brush Box C.P.
B	1858/42	Brush Box Cover C.P.
	BO2874	Ballrace
C	AA2/2	Brush C.P. (2 per set) includes:-
D	AB2/2	Brush only
		} Motor Ref. 510 only
		or
	AA2/3	Brush C.P. (2 per set) includes:-
	AB2/3	Brush only
		} Motor Ref. 511 only
E	GR4035	Helical Gear (7½ Unit, 50 & 75 Bauds) 20 teeth
	GR4056	or Helical Gear (7 Unit, 50 Bauds) 20 teeth
	GR4059	or Helical Gear (7½ Unit, 45.52 Bauds) 16 teeth
F	PS1676-1	Std. 4BA Screw (for securing item E)
	BO4046/-	Cartridge Fuse (Anti-Surge) 2 per set

FIG. 19 SERIES GOVERNOR UNIT
S1910

(Cover Removed)



SERIES GOVERNOR UNIT S1910

State bore and speed when ordering,
 $\frac{5}{16}$ " bore and 1500 r.p.m. are standard.

<i>Index Letter</i>	<i>Part No.</i>	<i>Part Name</i>
A	19 10/33 Gr. I.	Governor Base Sub C.P. $\frac{5}{16}$ " bore, comprises base moulding assembled with slip rings, governor boss, and the following replaceable parts:-
B	19 10/5A	Contact Arm Mounting Block
C	PS2205-1	Std. 6BA Screw
D	PW400 2-15	Std. 6BA Spring Washer
E	PW1013-1	Std. 6BA Washer
F	19 10/ 13	Contact Block
G	PS6097	Special Screw
H	PW4002/15	Std. 6BA Spring Washer
J	PW10 13-1	Std. 6BA Washer
K	PC3006	Contact Screw
L	19 10/ 17A	Governor Spring Plate
	PW5573	Special Washer (2 per set) under item L
M	PW5547	Special Washer
N	PS7034	Special Screw
O	19 10/96	Governor Spring Clamping Plate
P	PS2159-1	Std. 6BA Screw (2 per set) for securing item O
	19 10/12	Contact Arm C.P. comprises:-
Q	19 10/ 27A	Contact Arm Sub C.P.
R	19 10/52	Contact Blade C.P.
S	19 10/51	Clamp
T	PW2037	Std. 6BA Spring Washer
U	PS2042-1	Std. 6BA Screw
V	19 10/6	Contact Arm Keep Plate
W	PS2061-1	Std. 6BA Screw
X	19 10/ 26	Contact Arm Saddle
Y	19 10/ 19A	Governor Spring C.P.
Z	19 10/87	Governor Arm Stop Spring
	19 10/88	Flanged Bush (2 per set) under item Z
AA	PS2189-1	Std. 6BA Screw
AB	19 10/ 89	Special Washer
	19 10/ 25A	Governor Cover (not shown)

TOOLS

Tool Kits are supplied only if specifically ordered and are not included in the price of the complete machine. When a number of Transmitters are employed at one location one tool kit per machine is not normally necessary, but a smaller number of kits than the number of Transmitters, sufficient for the personnel who will maintain the machines. The required quantity of Tool Kits should be specified when ordering the machines.

TA1008	1 Spring Hook
TA1117	1 Fork Stroboscope (<i>speed 125 r.p.s. for 50 bauds</i>)
TA1011	1 Tommy Pin (<i>medium</i>)
TA1019	1 Tommy Pin (<i>large</i>)
TA1022	1 Spanner 4BA and 6BA
TA1027	1 Burnishers C.P.
TA1023	1 Pair Pliers (<i>for removing locking rings</i>)
TA1110	1 Governor Adjusting Clamp
8549	1 Screwdriver 5" × $\frac{1}{8}$ "
8550	1 Screwdriver 5" × $\frac{1}{4}$ "
8620	1 Oil Can (<i>watch pattern</i>)
8199	1 Pair Tweezers

ADDITIONAL MAINTENANCE TOOLS (supplied when ordered):

9102	Feeler Gauges
1285/84	Spring Balance (0–12 ozs.)

ACCESSORIES

Accessories (supplied only if specifically ordered):

TA1096	1 – $\frac{1}{4}$ pint can No.2 Lubricant.
TA1097	1 – 2 oz. tin Lubricant No.4.
TA1098	1 – $\frac{1}{2}$ oz. tube Lubricant No.5.
	1 – Instruction Booklet No.33 (10th Edition)
	1 – Part List No.1033 (6th Edition).

NUMERICAL INDEX

Part No.	Part Name	Page	Index Letters	Part No.	Part Name	Page	Index Letters
720/132	Gear Boss	19	U4	1550/631	Contact Stud C.P. (Mark)	17	L
1160/693B	Pawl Distance Piece ..	19	G	/632	Pecker Spring Adjust- ment C.P.	15	AU
1550/98	Pivot Bar	21	BL	/633A	Transmitter & Striker Cam C.P.	13	H
/207	Cover Retention Stud ..	13	D	/635	Striker Cam Follower & Striker Arm C.P.	13	N
/263	Packing Shim (.006") ..	11	K	/636	Tape Feed Cam Follower & Pawl C.P.	16	BJ
/269A	Pecker Lever Guide ..	15	AS	/637	Retention Lever & Roller C.P.	16	BT
/277	Packing Shim (.004") ..	11	K	/639	Jockey Roller Lever C.P.	17	S
/316	Pecker Lever C.P. ..	15	AO	/645A	Pecker Spring Anchor Block	15	AU1
/330	Pecker C.P.	15	AN	/646B	Pecker Guide Plate ..	15	AE
/345C	Front Cover	13	G	/654	Striker Cam	13	H2
/355A	Cam Spindle Bearing Plate C.P.	13	L	/655A	Striker Transmitter Cam	13	H1
/368	Copper Clamping Pellet	19	A3	/656	Striker Cam	13	H2
/379	Tape Gate Latch	15	AW9	/662	Common Selector Lever C.P.	15	T
/382	Latch Spring	15	AW13	/665	Tape Arm C.P.	21	AP1
/384	Eccentric Pivot Screw ..	15	AW10	/676	Tape Guide Spindle ..	15	AG
/386	Tape Guide Plate	15	AW14	/677A	Tape Guide Pin C.P. ..	15	AH
/388B	Tape Gate Latch Plate C.P.	13	F	/679	Tape Guide Pin Spring ..	15	AM
/419	Cover C.P.	5	H	/686	Felt	13	K1
/435	Securing Strip.. .. .	11	D	/687	Felt	13	K2
/446	Latch Stop Plate	15	AW6	/688	Lubricator C.P.	13	K
/484	Capacitor C.P.	9	AM	/690	Common Selector Lever Sub C.P.	15	T1
/485	Capacitor C.P.	10	BL	/699	Clamping Strap	10	BJ
/498B	Pecker Guide Support Block	15	AC	/700	Bearing Block	20	AC3
/501	Roller	21	AP3	/701	Shouldered Pin	19	H
/502	Roller	21	BG	/702	Keep Plate	19	K
/504	Roller Pivot Pin	11	BH	/703	Ratchet Shaft	19	P
/510A	Pivot Plate C.P.	15	F	/704	Clutch Sleeve.. .. .	19	E
/526	Resistor C.P. (220 ohms)	9	AW2	/705	Clutch Sleeve Sub C.P.	19	E
/541	Tape Control Lever C.P.	21	AM	/706	Control Unit Casting ..	19	A1
/573	Feed Ratchet Wheel C.P.	16	BE	/707	Bearing Block	19	T3
/577	Contact Stud (Space) ..	17	BS	/708	Shouldered Screw	19	B4
/579	Adjustment Block	17	K	/709	Eccentric Pivot	19	A2
/581	Roller Pivot	17	O	/715	Cable Cleat	9	AZ
/583	Striker Dart	15	T	/716	Switch Mounting Plate ..	21	AS
/584	Striker Dart Guide.. ..	15	Y	/718	Spring Anchor.. .. .	20	AD
/585	Striker Operating Arm ..	13	T3	/719	Bearing Block C.P. ..	19	T
/586	Insulating Block	13	N6	/720	Clutch Sleeve C.P. ..	19	E
/587	Stop Plate	15	N2	/721	Gear Guard	5	M
/589	Tape Feed Pawl Lever C.P.	16	Z			21	BB
/590	Tape Feed Cam Follower	16	BJ	/725	Tape Seeker Cam Lever C.P.	16	BW
/592	Tape Feed Pawl C.P. ..	16	BK	/726A	Tape Latch Control Lever	16	CC
/594	Retention Lever Sub C.P.	16	BM	/727	Latch Lever	16	CF
/595A	Coupling & Feed Cam ..	16	BT	/731	Tape Out Resetting Lever Sub C.P.	11	L
/597	Feed Cam Lubricator C.P.	16	BA	/732	Switch Mounting Bracket	10	BG
/598	Tape Feed Spindle	16	BC	/733A	Switch Insulator	10	BH
/599	Washer Plate	15	BR	/737A	Transmitter Head Stand Casting	11	A
/600	Striker Cam Follower C.P.	13	T6	/738	Adjuster	11	M
/601	Shim (.005")	13	N1	/739	Rear Cover Plate	13	G
/603	Spring Anchor.. .. .	15	N6	/743	Main Frame C.P.	13	A
/604	Cam Spindle	13	AU3	/744	Gear C.P.	19	U
/607	Contact Block Moulding	17	J	/747	Retention Lever Sub C.P.	19	B1
/608	Insulation Plate	13	A			23	CM
/613	Common Selector Lever	15	S	/748	Retention Lever C.P. ..	19	B
/616	Striker Cam	13	T1	/750A	Mounting Plate C.P. ..	20	AL
/617A	Striker Transmitter Cam	13	H2	/751	Pivot Pin	19	A5
/625	Contact Block C.P. (Head C.P.)	13	H1	/752	Control Unit Bracket C.P.	19	A
/626	Transmitter Tongue Pivot Block C.P.	17	R	/756	Miniature Relay C.P. ..	20	AC
/627	Contact Screw Block C.P. (Space)	17	H	/757	Capacitor Cleat	9	AO
/628	Contact Screw Block C.P. (Mark)	17	B	/759	Casting	15	AW1
/629	Jockey Roller and Lever C.P.	17	C	/760A	Tape Gate Assembly ..	15	AW
/630	Contact Stud (Tongue) ..	17	S	/761	Resetting Lever Retainer	11	N
			M	/762	Clutch Sleeve Bearing ..	19	R

Part No.	Part Name	Page	Index Letters	Part No.	Part Name	Page	Index Letter:
1550/763	Oil Impregnated Bush ..	19	T1	1824/39A	Motor Support Plate C.P.	7	J
/764	Driving Wheel & Clutch C.P.	19	E	/40A	Motor Support Plate C.P.	7	H
/766	Clutch Band	17	V	1841/11	Coupling Disc	16	BH
/770	Spring	11	C	/67	Governor Brush Cover ..	5	F
/771	Driving Arm C.P.	17	X	/68	Governor Slip Ring Cover	5	G
/772	Lubricating Washer ..	19	Q	1858/42	Brush Box Cover C.P. ..	24	B
/773	Detent Lever	20	AH	S1910	Governor Unit.. .. .	25	-
/776	Capacitor C.P. (0.1 uF)	9	AR	1910/5A	Contact Arm Mounting Block	25	B
/778	Capacitor Clip	9	AS	/6	Contact Arm Keep Plate	25	V
/781	Tape Out Resetting Lever C.P.	11	L	/12	Contact Arm C.P.	25	Q
/793	Gear C.P.	17	U	/13	Contact Block	25	F
/794	Disc..	19	U2	/17A	Governor Spring Plate ..	25	L
/797	Cover Guide	13	B	/19A	Governor Spring C.P. ..	25	Y
/800	Tape Control Lever C.P.	21	AP	/25A	Governor Cover	25	AB
/801	Knob	21	AP2	/26	Contact Arm Saddle	25	X
		21	BF	/27A	Contact Arm Sub C.P. ..	25	Q
/821	Pivoted Armature C.P. ..	20	AC1	/33	Governor Base Sub C.P.	25	A
/822	Magnet Coil (2500 ohm)	20	AC2	/51	Contact Blade Clamp	25	S
/825	Trip Arm Block	16	BY	/52	Contact Blade C.P.	25	R
/826	Trip Arm..	16	CB	/87	Governor Arm Stop Spring	25	Z
/827	Resetting Lever Guard..	11	O	/88	Flanged Bush.. .. .	25	Z
/837	Bracket	9	AC	/89	Special Washer	25	AB
/838	Base Cover C.P.	5	G	/96	Governor Spring Clamping Plate	25	O
/839	Transmitter Head Stand C.P.	11	-	2184/28	Transmitter Tongue C.P.	17	K
/843	Governor Suppressor Unit	9	AC	/69	Mounting Plate	23	CE
/844	Tag Panel C.P.	9	AE	2254/216	Contact Block C.P.	23	BY
/845	Contact Block C.P.	11	B	/217	Contact Block C.P.	23	BZ
/846	Delta Capacitor C.P. ..	7	V7	2420/14	Abutment Bracket	7	L
/847	Motor Connection Block C.P.	7	V4	2860/13	Rubber Shock Absorber..	5	H
/848	Common Selector Lever C.P.	15	T	/42A	Shock Absorber Adaptor	5	H
/851	Plug Bracket	9	AV	/43	Cover Mounting Socket..	7	C
/852	Plug Guard Plate	9	AU	S2878	Transmitter Suppressor Unit	9	AJ
/853	Cover	10	BE	2929/46	Motor Sub Assembly	24	A
/855	Main Base Casting	7	A	/100	Brush Box C.P.	24	A
/858	Resistor C.P.	7	V8	3010/6	Oil Impregnated Bush ..	13	L1
/859	Motor Start Cableform C.P.	7	V	3672/189	Shim (.005")	19	N
/860	Detent Operating Arm ..	21	BM	3750/232	Pawl	19	F
/862	Eccentric Pivot	21	BN	/235	Ratchet C.P.	19	O
/863	Detent Operating Arm C.P.	21	BL	3835/384	Clip..	10	BF
/864	Latch Spring Bracket C.P.	11	D	S4065	Transmitter Head C.P. ..	13	-
/865	Taut Tape Arm C.P.	21	BE	S4066	Tape Control Unit.. .. .	19	-
/869	Switch Mounting Block ..	23	BW	23955A	Locking Ring.. .. .	20	AC9
/870	Switch Mounting Plate ..	23	BV			21	BR
/871	Contact Block Insulator	23	BV	23956A	Locking Ring.. .. .	15	AQ
/872	Contact Operating Lever	23	CL	Ref. 510	Motor Unit	24	-
/874	Main Base Unit	7	-	511	Motor Unit	24	-
/877	Signals Cableform C.P.	9	AJ	AA2/2	Motor Brush C.P.	24	C
/878	Plug & Guard C.P.	9	AT	AA2/3	Motor Brush C.P.	24	D
/879	Signals Cableform C.P.	9	AT	AB2/2	Motor Brush	24	D
/883	Retention Lever C.P. ..	23	CK	AB2/3	Motor Brush	24	D
/885	Latch Spring Bracket Sub C.P.	11	E	BO NUMBERS			
1650/279	Stud C.P.	17	V	BO1701	Insulating Bead	7	V9
1800/143	Motor Support Plate Fixing Block	7	F	BO1856A	Capacitor	9	AN
1821/27	Contact Screw Block ..	{ 17	C				
		23	BZ				
1824/6	Motor Connection Block Mask	7	V10				
/9A	Fixing Plate	7	P				
/10	Clamping Plate	7	T				
/29	Contact Spring Fixing Block	7	V5				
/31	Holding Block	7	O				
/32	Governor Contact Block C.P.	7	O				

Part No.	Part Name	Page	Index Letters
BO NUMBERS (continued)			
BO2002	Insulating Sleeve	7	V2
BO2659	Capacitor	9	AG
BO2663	Toggle Switch	7	V
BO2670	Socket	10	BF
BO2677	Plug (3-way)	10	BF
BO2678	Plug (9-way)	10	BC
BO2679	Socket (9-way)	10	BC
BO2874	Ballrace	24	B
BO2878/3	Resistor (6.8 ohms)	9	AF
BO2883/1	Resistor (47 ohms)	7	V8
BO2885/3	Resistor (2000 ohms)	7	V8
BO3225	Anderton Clip.. ..	16	BU
		13	K3
		16	BM
BO3229	Anderton Clip.. ..	16	CD
		16	CD
		16	CG
		19	C
		20	AJ
BO3230	Anderton Clip.. ..	21	AQ
		21	BU
BO3391/3	Plug (12-way)	9	AX
BO3395	Micro Switch	10	BJ
		21	AW
		7	AA
BO3705	Fuse Holder	7	AA
BO3997/4	Resistor (22 ohms)	9	AM
BO4044	Mains Filter Unit	7	AB
BO4045/2	Inductor	11	D
BO4046/-	Fuse	24	F
BO7605/3	Plug Insert	10	BC
BO7605/4	Panel Mounting Socket ..	10	BC
BO7605/6	Socket Insert	10	BC
BO7605/9	Cover (Top Entry)	10	BC
BO7605/10	Cover (Side Entry)	10	BC
BO7701/1	Power Plug (4-way)	9	AW
BO7701/2	Socket (4-way)	10	BE
CB NUMBERS (Connection Blocks)			
CB1098	Terminal Block (8-way)	9	AL
CD NUMBERS (Cords)			
CD1408	Cable	10	BB
CD1409	Cable	10	BD
CD1505	Cable	10	BC
CD1772	Power Cord C.P.	10	BD
CD1767	Signals Cord C.P.	10	BC
CD1769	Signals Cord C.P.	10	BB
CD1775	Cable	10	BC
CD1776	Signals Cord C.P.	10	BC
CF NUMBERS (Cableforms)			
CF1651	Cableform	9	AT
CF1656	Cableform	9	AK
CF1801	Switch Cableform	7	V1
CF1803	Fuse Cableform	7	V3
CF1805	Cableform	9	AH
CF1821	Transmitter Inductor	11	C
CF1822	Transmitter Inductor	11	C
CF1824	Cableform	10	BN
		23	CC
CF1834	Cableform	9	AT
CF1837	Cableform	10	BK
CS NUMBERS (Set Collars & Screws)			
CS1010	Set Collar & Screw	21	BS
CS1021	Set Collar & Screw	13	P
CT NUMBERS (Connection Tags)			
CT1005	Connection Tags	7	Q
GR NUMBERS (Gears)			
GR2206	Gear (70 Teeth)	19	U2
GR2212	Gear (75 Teeth)	19	U1
GR2213	Gear (60 Teeth)	19	U2
GR4035	Helical Gear (20 Teeth)	24	E

Part No.	Part Name	Page	Index Letters
GR NUMBERS (Gears) (continued)			
GR4056	Helical Gear (20 Teeth)	24	E
GR4059	Helical Gear (16 Teeth)	24	E
KB NUMBERS (Keybuttons)			
KB1006	Keybutton	11	M
PB NUMBERS (Bushes)			
PB1007-1	Collar	7	B
PB1264	Spacing Collar	15	X
PB1466	Oil Impregnated Bush ..	13	A1
PB1944	Spacing Collar	15	AP
PB2024	Oil Impregnated Bush ..	19	T2
PB2069	Spacing Collar	7	B
PB4087	Spacing Collar	9	AO
PB4202	Oil Impregnated Bush ..	19	E
PB4263	Collar	16	BP
PB4264	Collar	16	BE
PB4265	Spacing Collar	15	U
PB4276	Oil Impregnated Bush ..	13	A2
PB4286	Oil Impregnated Bush ..	13	A
PB4350	Spacing Collar	15	X
PC NUMBERS (Contacts)			
PC2003	Send/Receive Tongue C.P.	23	CG
PC2501	Contact Spring C.P.	17	J
PC2504A	Governor Brush C.P.	7	R
PC3004A	Contact Screw C.P.	17	D
PC3006	Contact Screw	25	K
PC3014	Special Screw C.P.	23	CC
PE NUMBERS (Insulators)			
PE1002	Grommet	7	E
		10	BO
		23	CD
PE1078	Grommet	9	AH
PE1176	Insulating Bush	15	T1
PE1198	Insulating Bush	15	T1
PE5110	Insulating Plate	15	T5
PE5111	Insulating Plate	15	T4
PF NUMBERS (Lubricators)			
PF1099	Felt	16	BD
PF1100	Lubricating Washer	15	W
PG NUMBERS (Springs)			
PG2021A	Backing Spring	7	S
PG2124	Flat Spring	13	E
PG2131	Backing Spring	23	CG
PG2132	Backing Spring	23	CG
PG3027B	Pawl Spring C.P.	19	J
PG3110	Torsion Spring	20	AK
PG5147	Compression Spring	16	CA
PG7054	Tape Feed Pawl Spring ..	16	BO
PG7070	Tension Spring	16	BX
PG7100	Tension Spring	16	C4
		21	AR
PG7171	Tension Spring	16	CE
PG7196A	Pawl Lever Spring	16	BN
PG7208	Tension Spring	16	BX
PG7226	Tension Spring	16	EV
PG7300	Tension Spring	20	AG
PG7301	Tension Spring	7	V6
PG7373	Tension Spring	16	BG
PG7374	Tension Spring	13	Q
		15	X
PG7375A	Tension Spring	13	Q
PG7376	Tension Spring	15	AK
PG7377	Tension Spring	17	X
PG7397	Tension Spring	15	X
PG7433	Tension Spring	21	BU
PG7457	Tension Spring	19	D

Part No.	Part Name	Page	Index Letters
PK NUMBERS (Cleats)			
PK2029	Cable Cleat	7	W
		9	AO
		23	CD
PK2062	Cable Cleat	7	Y
		9	BA
PN NUMBERS (Nuts)			
PN1005-1	Std. 2BA Hex. M.S. ..	7	J
PN1009-1	Std. 4BA Hex. M.S. ..	9	AZ
		19	A8
		7	P
		9	AD
		11	H
		11	M
		13	R1
		15	AW11
PN1013-1	Std. 6BA Hex. M.S. ..	15	AZ
		17	R
		21	AP5
		21	BK
		21	BQ
		23	CB
		23	CH
		15	T8
		15	AL
PN1017-1	Std. 8BA Hex. M.S. ..	17	U
		19	B6
		23	CN
		23	CP
PN1021-1	Std. 10BA Hex. M.S. ..	13	N7
		16	CB
PN1509-1	Std. 4BA Hex. Lock M.S.	5	N
		7	M
PN1513-1	Std. 6BA Hex. Lock M.S.	15	AW4
PN1517-1	Std. 8BA Hex. Lock M.S.	16	CJ
PN6028	Special 6BA Nut	17	G
		17	N
PP NUMBERS (Pins)			
PP 1042	Pivot Pin	20	AC6
PP 1045	Parallel Pin	15	AU2
PP 1128	Parallel Pin	7	A1
PS NUMBERS (Screws)			
PS1064-1	Std. 0BA × 1 ³ / ₁₆ " Ch.Hd.M.S.	5	C
PS1162-1	Std. 1BA × 1/2" Ch.Hd.M.S.	7	K
PS1200-1	Std. 1BA × 1" Ch.Hd.M.S.	19	AB
PS1354-1	Std. 2BA × 5/8" Ch.Hd.M.S.	11	D
PS1374-1	Std. 2BA × 3/4" Ch.Hd.M.S.	7	D
PS1407-1	Std. 2BA × 1" Ch.Hd.M.S.	5	L
PS1451-1	Std. 2BA × 1 ⁵ / ₁₀ " Ch.Hd.M.S.	7	G
		7	J
PS1650-1	Std. 4BA × 5/32" Ch.Hd.M.S.	5	G
		5	G
		7	V10
		7	Z
		7	AB1
PS1676-1	Std. 4BA × 1/4" Ch.Hd.M.S.	9	AQ
		9	AS
		9	AZ
		9	BA
		10	BM
		13	G
		19	A4
		24	F
		7	AA
PS1687-1	Std. 4BA × 5/16" Ch.Hd.M.S.	9	AN
		9	AZ
		10	BH
PS1694-1	Std. 4BA × 3/8" Ch.Hd.M.S.	23	BV
PS1696-1	Std. 4BA × 3/8" C/sk Hd.M.S.	7	M

Part No.	Part Name	Page	Index Letters
PS NUMBERS (continued)			
PS1717-1	Std. 4BA × 1/2" Ch.Hd.M.S.	21	AT
PS1824-1	Std. 4BA × 1 1/4" Ch.Hd.M.S.	9	AP
PS2042-1	Std. 6BA × 5/32" Ch.Hd.M.S.	23	CD
		25	U
		16	BL
		5	F
		5	M
		7	V10
		9	AH
		11	J
PS2061-1	Std. 6BA × 1/4" Ch.Hd.M.S.	13	M
		15	AT
		19	Z
		21	BC
		23	CF
		23	CH
		25	W
PS2063-1	Std. 6BA × 1/4" C/sk.Hd.M.S.	15	AF
PS2075-1	Std. 6BA × 9/32" Ch.Hd.M.S.	16	BB
		7	X
PS2077-1	Std. 6BA × 5/16" Ch.Hd.M.S.	9	AN
		9	AO
		20	AE
		9	AD
		15	AW8
PS2093-1	Std. 6BA × 3/8" Ch.Hd.M.S.	19	Y
		20	AM
		23	BX
PS2095-1	Std. 6BA × 3/8" C/sk Hd.M.S.	7	P
PS2111-1	Std. 6BA × 7/16" C/sk Hd.M.S.	15	AW5
PS2122-1	Std. 6BA × 15/32" Ch.Hd.M.S.	19	U3
PS2125-1	Std. 6BA × 1/2" Ch.Hd.M.S.	13	N3
PS2125-1	Std. 6BA × 1/2" Ch.Hd.M.S.	23	CJ
PS2141-1	Std. 6BA × 9/16" Ch.Hd.M.S.	15	AW3
PS2157-1	Std. 6BA × 5/8" Ch.Hd.M.S.	7	T
PS2159-1	Std. 6BA × 5/8" C/sk Hd.M.S.	25	P
PS2173-1	Std. 6BA × 11/16" Ch.Hd.M.S.	7	U
		13	R1
PS2189-1	Std. 6BA × 3/4" Ch.Hd.M.S.	25	AA
PS2205-1	Std. 6BA × 13/16" Ch.Hd.M.S.	25	C
PS2255-1	Std. 6BA × 1" C/sk Hd.M.S.	7	V10
PS2272-1	Std. 6BA × 1 3/16" Ch.Hd.M.S.	15	AD
		15	AV
		15	V
		15	X
PS2430-1	Std. 8BA × 1/8" Ch.Hd.M.S.	16	BF
		16	BQ
		17	J
PS2432-1	Std. 8BA × 1/8" C/sk Hd.M.S.	13	H4
PS2441-1	Std. 8BA × 5/32" Rd.Hd.M.S.	19	L
PS2443-1	Std. 8BA × 5/32" Ch.Hd.M.S.	16	AW15
		17	U
PS2445-1	Std. 8BA × 3/16" Ch.Hd.M.S.	20	AC7
PS2447-1	Std. 8BA × 3/16" C/sk Hd.M.S.	11	O
PS2462-1	Std. 8BA × 1/2" Ch.Hd.M.S.	13	G
PS2462-1	Std. 8BA × 1/2" Ch.Hd.M.S.	15	AA
PS2464-1	Std. 8BA × 1/4" C/sk Hd.M.S.	16	CB
PS2476-1	Std. 8BA × 1/4" Cap.Hd.M.S.	17	W
PS2477-1	Std. 8BA × 5/16" Ch.Hd.M.S.	16	BS
PS2494-1	Std. 8BA × 3/8" Ch.Hd.M.S.	15	T2
PS2511-1	Std. 8BA × 7/16" C/sk Hd.M.S.	23	CN
		19	S
PS2526-1	Std. 8BA × 1/2" Ch.Hd.M.S.	20	AC4
		21	AX
PS2541-1	Std. 8BA × 9/16" Ch.Hd.M.S.	10	BK
		13	C

Part No.	Part Name	Page	Index Letters
PS NUMBERS (continued)			
PS2573-1	Std. 8BA × 1 ¹ / ₁₆ " Ch.Hd.M.S.	16	CJ
PS2860-1	Std. 10BA × 5 ¹ / ₁₆ " Ch.Hd.M.S.	13	N7
PS5032	Abutment Screw, 4BA × 1 ¹ / ₂ " M.S.	5 7	N M
PS5142	Special 6BA × 3 ³ / ₄ " Spring Anchor	20	AO1
PS5143	Special 6BA × 1 ¹ / ₂ " Spring Anchor	21	BT
PS5262	Special 4BA Screw ..	9	AY
PS5683	Special 8BA Screw ..	16	BY
PS5684	Special 10BA Threaded Pin	16	BZ
PS5691	Special 8BA Screw ..	23	CP
PS5705	Special 6BA Screw ..	17 23	E CA
PS6097	Special 6BA × 3 ³ / ₄ " Ch.Hd.M.S.	25	G
PS6105	Special 6BA Screw ..	13	H3
PS6106	Special 10BA Screw ..	15	AU4
PS6907	Special 6BA × 1 ¹ / ₄ " Ch.Hd.M.S.	7	V6
PS7034	Special 6BA Screw ..	25	N
PS7073	Special 6BA × 3 ³ / ₄ " Screw	17	P
PW NUMBERS (Washers)			
PW1001-1	Std. 0BA M.S.	5	C
PW1005-1	Std. 2BA M.S.	7	D
PW1009-1	Std. 4BA M.S.	9	AZ
		10	BH
		19	A6
		21	AV
		23	BV
		5	M
		9	AD
		11	H
		11	K
		11	M
		13	N5
		13	R1
		15	AW7
		15	AW12
PW1013-1	Std. 6BA M.S.	15	AY
		16	BL
		20	AF
		20	AO
		20	AO1
		21	BD
		21	BO
		25	E
		25	J
		10	BK
PW1017-1	Std. 8BA M.S.	15	AB
		15	AJ
		17	U
		21	AZ
PW1021-1	Std. 10BA M.S.	13	N7
		16	CA
PW2002	Std. 0BA Spring Washer	5	C
PW2013	Std. 2BA Spring Washer	7	J
PW2026	Std. 4BA Spring Washer	7	AB1
		9	AY
		19	A7
		23	BV
PW2036	Std. 4BA Spring Washer	21	AU

Part No.	Part Name	Page	Index Letters
PW NUMBERS (continued)			
PW2037	Std. 6BA Spring Washer	5	F
		11	H
		11	M
		13	N4
		16	BL
		17	Q
		20	AN
		20	AO1
		21	BP
		23	CH
PW2038	Std. 6BA Spring Washer	25	T
		21	AP4
		21	BJ
PW2049	Std. 8BA Spring Washer	23	CN
		23	CP
PW2050	Std. 8BA Spring Washer	10	BK
		15	T7
		15	AK
		19	B5
		20	AC5
PW4002-15	Std. 1 ¹ / ₈ " Ph.Br. Spring Washer	25	D
		25	H
PW5005	Special Washer .113" I.D. Brass	17	F
		23	CA
PW5060	Special Washer .113" I.D. Cast Steel	19	AA
PW5080	Special Washer .147" I.D. M.S.	9	AO
PW5199	Shim (.005") Spring Steel	13	M
PW5227	Shim (.005") Spring Steel	15	AX
PW5493	Special Washer .316" I.D. Spring Steel	19	M
		19	M
PW5547	Special Washer .128" I.D. Cast Steel	25	M
		25	M
PW5573	Special Washer .116" I.D. M.S.	25	L
		19	W
PW5600	Shim (.005") Spring Steel	19	W
PW5633	Special Washer .125" I.D. M.S.	13	O
		13	O
PW5639	Special Washer .125" I.D. Spring Steel	16	CE
		16	CE
PW5642	Special Washer .125" I.D. Spring Steel	16	CH
		16	CH
PW5645	Thrust Washer 3 ³ / ₁₆ " O.D. Cast Steel	19	BZ
		23	CN
RB NUMBERS (Rubber Feet)			
RB1020	Rubber Foot	7	B
RL NUMBERS (Rollers)			
RL1006A	Roller	17	S
RL1071	Roller	20	AC8
		21	BR
RL1154	Roller	16	BU
RL1156	Roller	19	B3
		23	CO
RL1202	Roller	11	G
RL1203	Roller	11	H